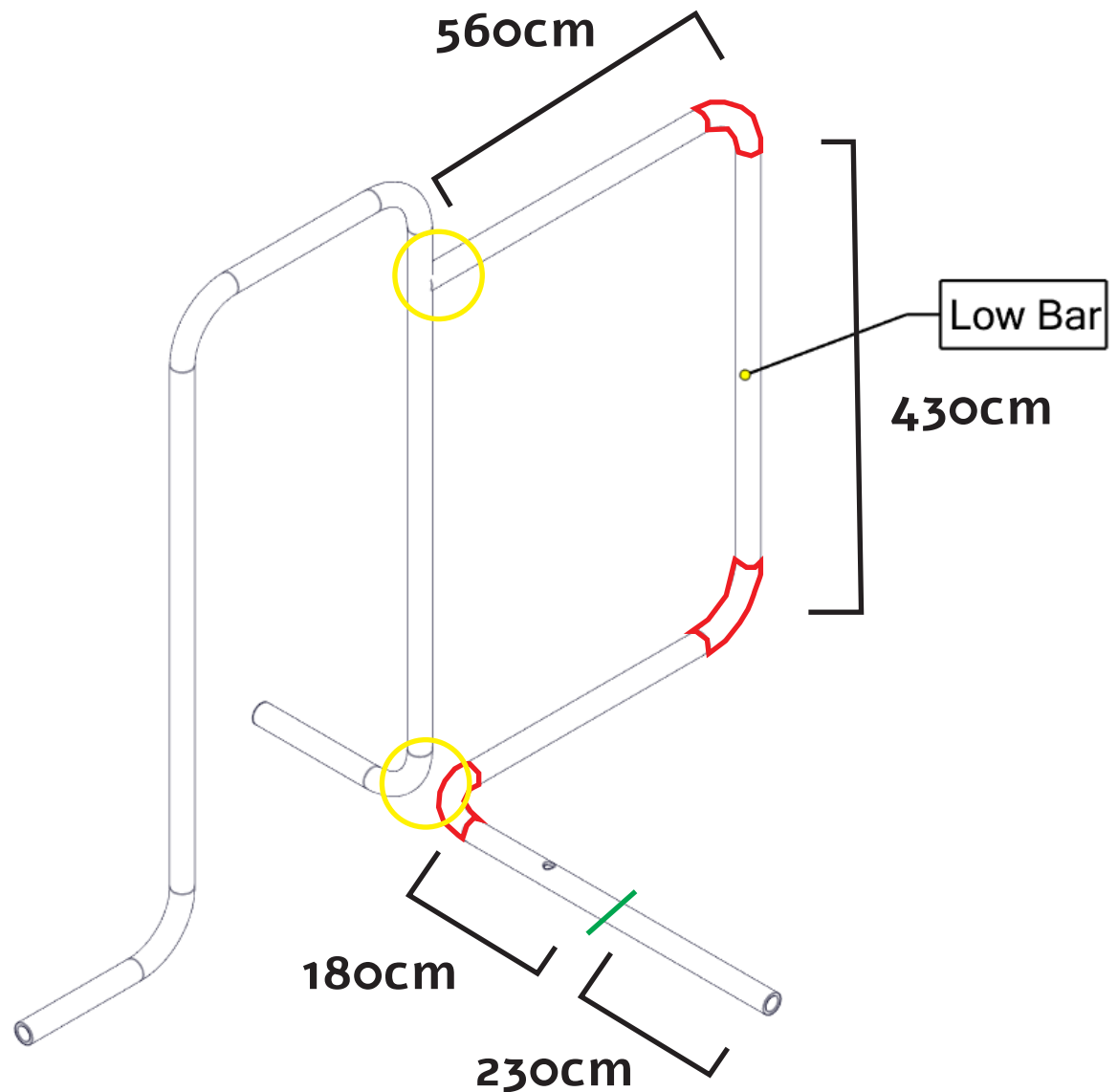


Step 2



Do the same thing as in the first step.

Then weld the two bent pipes in the marked areas
After welding, cut the pipe in the marked area, 24 cm from the marked end.

After welding, cut the pipe in the marked area, 24 cm from the marked edge.

Then drill a 10 mm diameter hole 15 mm from the marked edge.

After you have drilled the 10mm hole, carefully insert the locking pin.