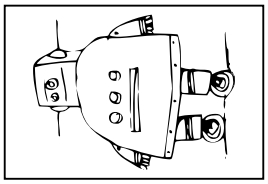
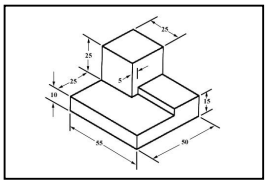
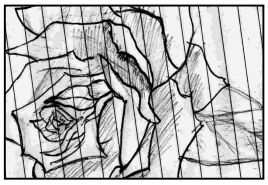
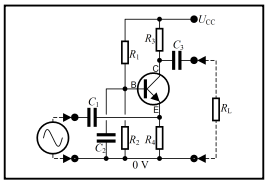
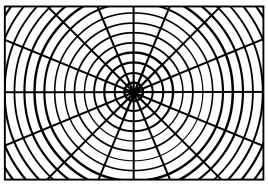
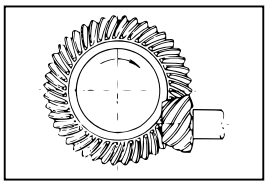
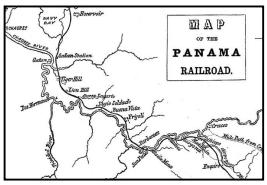
AN
INSTRUCTABLE
ON ASSIST-ME









RPM	DIA.
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2000	2mm
3000	4.5mm
4000	7mm
5000	3.1mm