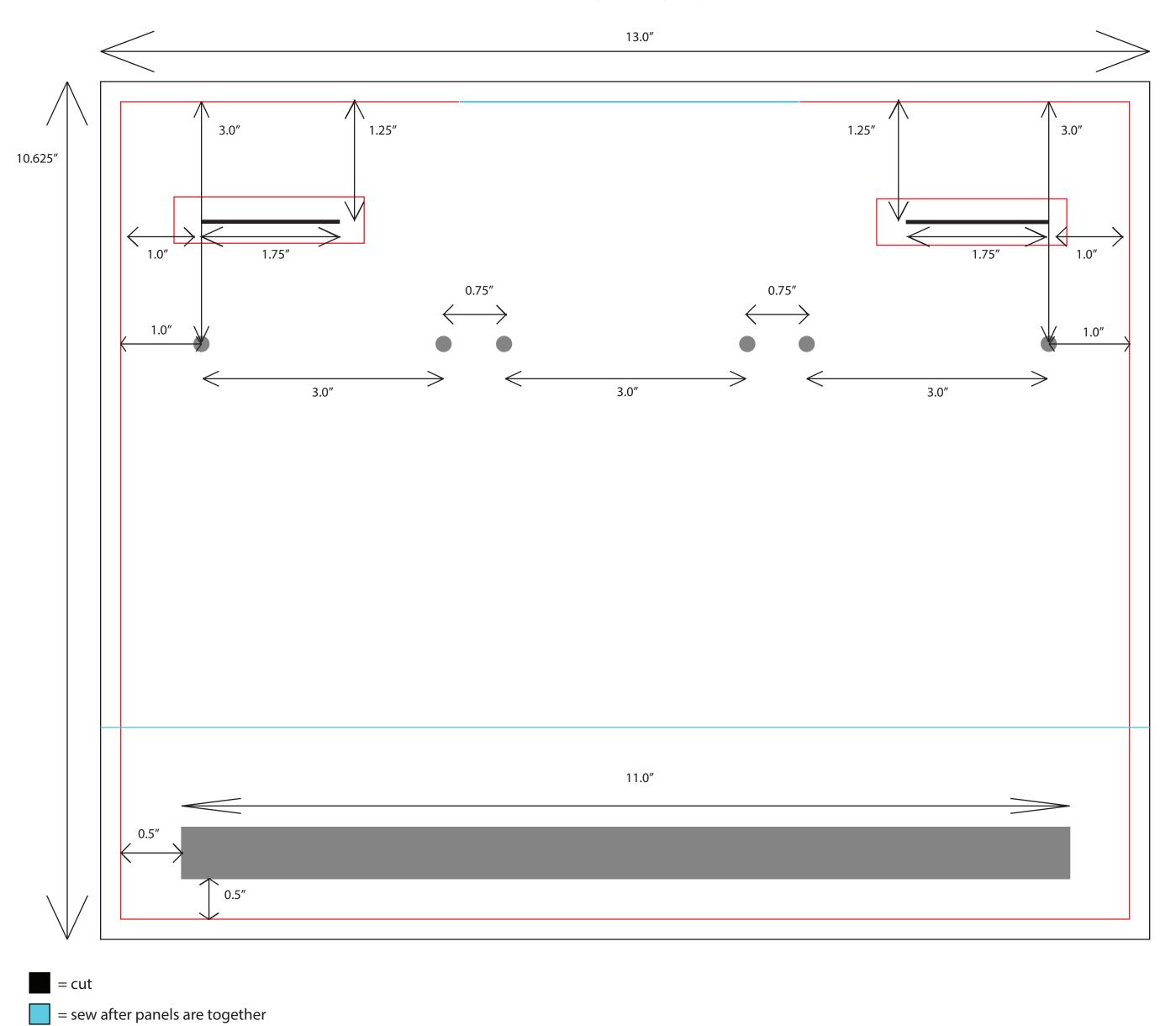
Front Panel



= sew panels together

= fold

= velcro