



6-32 UNC - 2B ∇ 6.00 (2.64)

R3.79 [.149 in]

\varnothing 9.40 [.370 in]

\varnothing 5.00 [.197 in]

2.20 [.087 in]

11.00 [.433 in]

9.40 [.370 in]

3.30 [.130 in]

5.30 [.209 in]

5.70 [.224 in]

2.00 [.079 in]

Machining Process

- 1) Face stock
- 2) Turn 15mm stock down to OD = 9.4mm [.370in]
- 3) Turn down hobbing area to 7.58mm [.298in]
- 4) Drill 5mm center hole at least 12mm [.473in] deep
- 5) Chamfer
- 6) Cut off
- 7) Clean up
- 8) Drill hole with $\frac{3}{32}$ drill

DRAWN	caleb	12/16/2013	TITLE	
CHECKED			TITLE	
QA			TITLE	
MFG			TITLE	
APPROVED			TITLE	
			SIZE	DWG NO
			A	pinch wheel
			SCALE	REV
			SHEET 1 OF 1	