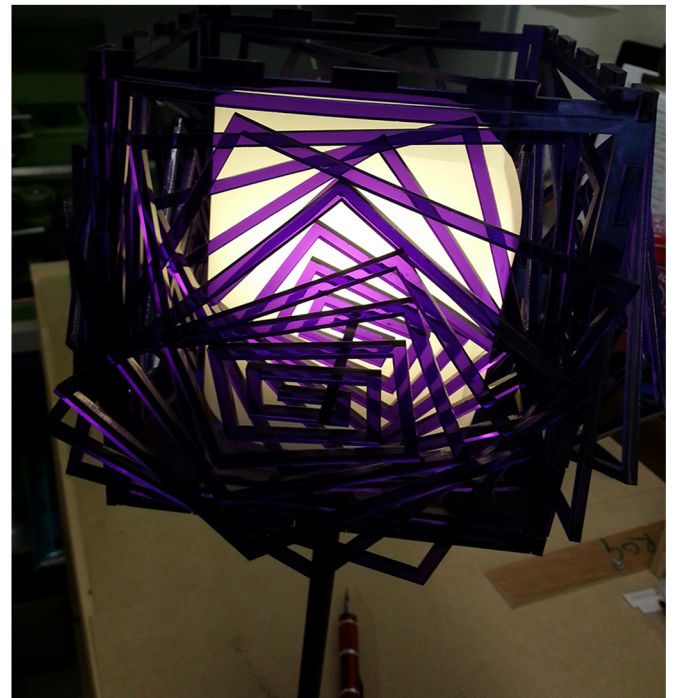


Laser cut acrylic lamp shades.
Drawings done using Fusion 360



An alternative is to twist the spirals so they are 180 degrees opposed before locking in place with the central spacer. Tension in the acrylic material creates the spirals