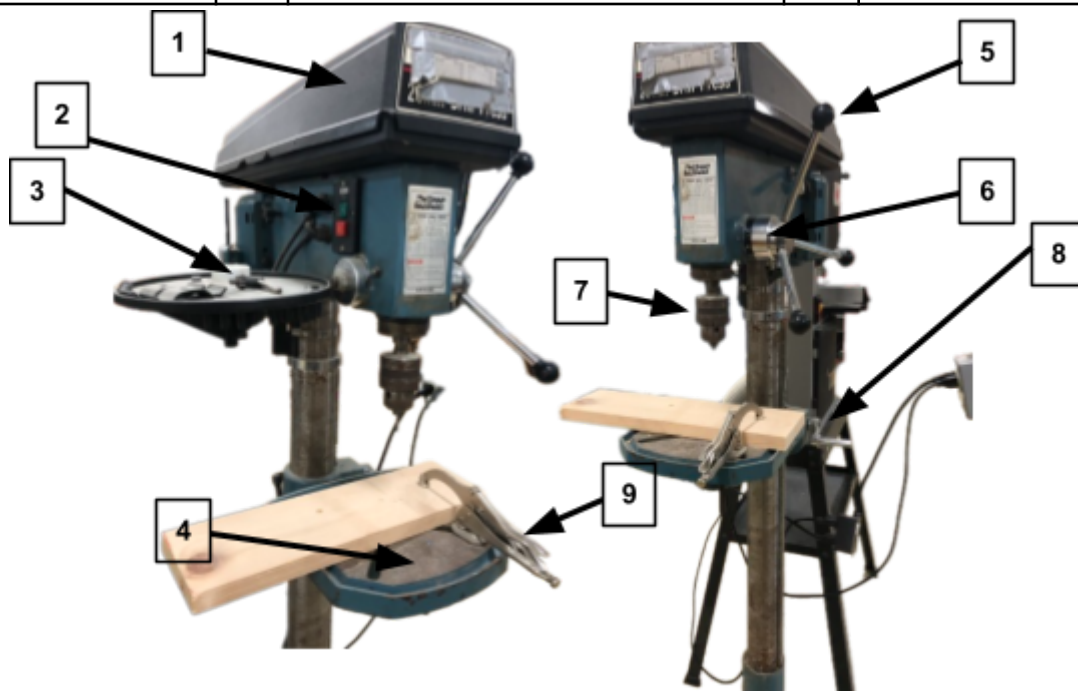### Drill Press Safety and Operations Test

Given a properly functioning drill press, accessories, instruction and demonstration of use, each student will be able to: Identify the major parts of the drill press. Pass a written test on safety and operating procedures of the drill press with 100 percent accuracy. Demonstrate ability to use the drill press, following suggested safety rules and correct operation procedures.

Identification of basic drill press parts. Match the correct number with the part description provided.

Chuck Key		On/Off Switch		Table	
Handle		Depth Adjustment/stop		Hold Downs	
Chuck		Table Adjustment Lever		Pulley Housing	

True or False - Circle if the statement is true or false

1. The operator should use the hold downs whenever possible to ensure that the workpiece is firmly attached to the table.
   a. True
   b. False

2. The operator should use a piece of waste stock below the workpiece so as to prevent chipout and to prevent damage to the drill press table and drill bit.
   a. True
   b. False

3. Long hair should be tied back and hanging jewelry removed to protect the operator from entanglement in the drill press.
    a. True
    b. False

4. The operator should tighten the drill chuck while the drill press is moving.
    a. True
    b. False

5. The operator should use the depth adjustment to adjust how deep the drill bit penetrates into the workpiece.
    a. True
    b. False

6. Wearing safety glasses is optional when using the drill press.
    a. True
    b. False

7. Drill bits should be removed and then neatly put back in their original and proper location after use.
    a. True
    b. False

8. The operator should drill through *any* stock (including wood, metal, and plastic) as fast as possible.
    a. True
    b. False

9. Do not use the drill press without your instructor's permission, a successfully completed safety exam, and guidance from your instructor.
    a. True
    b. False

I do hereby certify that the student has satisfactorily demonstrated the ability to operate the Drill Press by passing this performance test.

_____
Teacher   Date

_____
Student   Date