



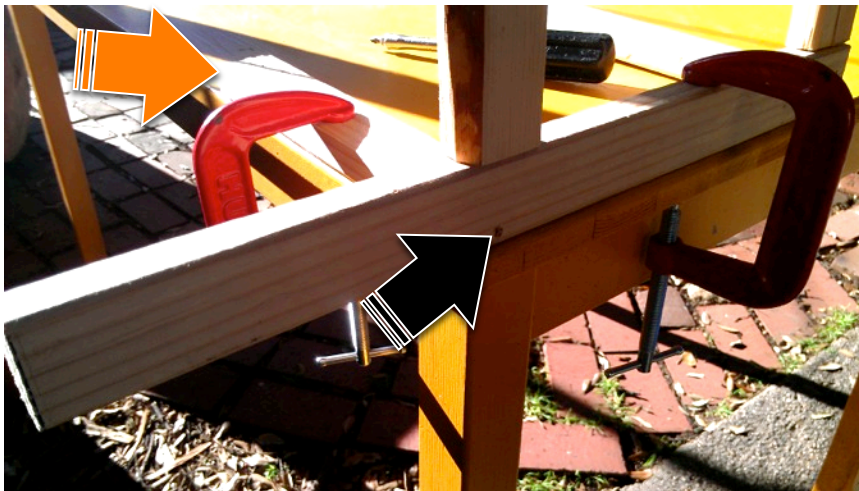
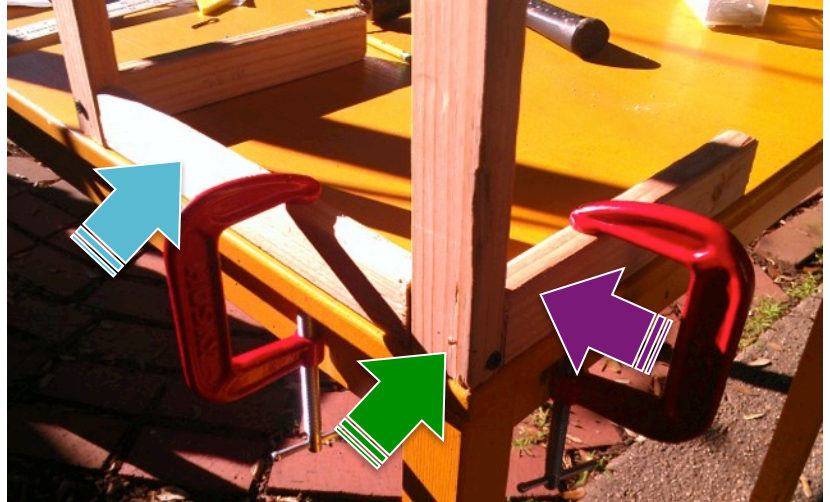
6. 1st Frame is done, now repeat the Section 4 and build 2nd Frame.

5. Assemble Table Skeleton

1. Measure from top down at $\frac{3}{4}$ " and $\frac{1}{2}$ " from side (green arrow).
2. Measure leg from bottom to top at $6\frac{3}{4}$ " and from side at $\frac{1}{2}$ " (purple arrow).
3. Drill with $\frac{1}{8}$ " bit.
4. Do the same to other side.
**Remember the holes are drilled at the edge of the leg.
5. **Repeat same procedure on the other frame.**
6. Now we will screw the side support beams (purple arrows) on one frame.



7. Place the top of frame (blue arrow) on table and clamp down.
 - a. Add glue to top supporting beam (purple arrow) and place alongside leg reflecting a 90°.
 - b. Use Triangular Ruler to be precise.
 - c. Screw leg and support beam together (green arrow).
8. Repeat steps on other side.



9. Now work your way to the lower support beams (orange arrow) repeating above procedure and screw together (black arrow).

10. You now have a frame with support beams attached and a simple frame.





11. Now we attach the 2nd frame onto the supporting beams.



12. Pre-drill screw into frame till screw tip is shown. One screw at a time.

13. Align frame over beam and press to make an indentation.

14. When ready, add glue and screw in.



15. Continue procedure until all supporting beams are screwed to frame.

16. Our table structure is complete.

