3. <u>Drill Pilot Holes on Legs</u>

1. Measure and mark **LEGS** on the 13/16 side @ 6/16 (*from top down) and $6^{12/16}$ (*from bottom up) centered @ $\frac{1}{2}$ with 1/8 drill bit.



3. Continue procedure with the other 3 Legs.



ROAD CHARLES

2. Once marked, clamp down on table and drill slowly throughout.



4. Take your time.