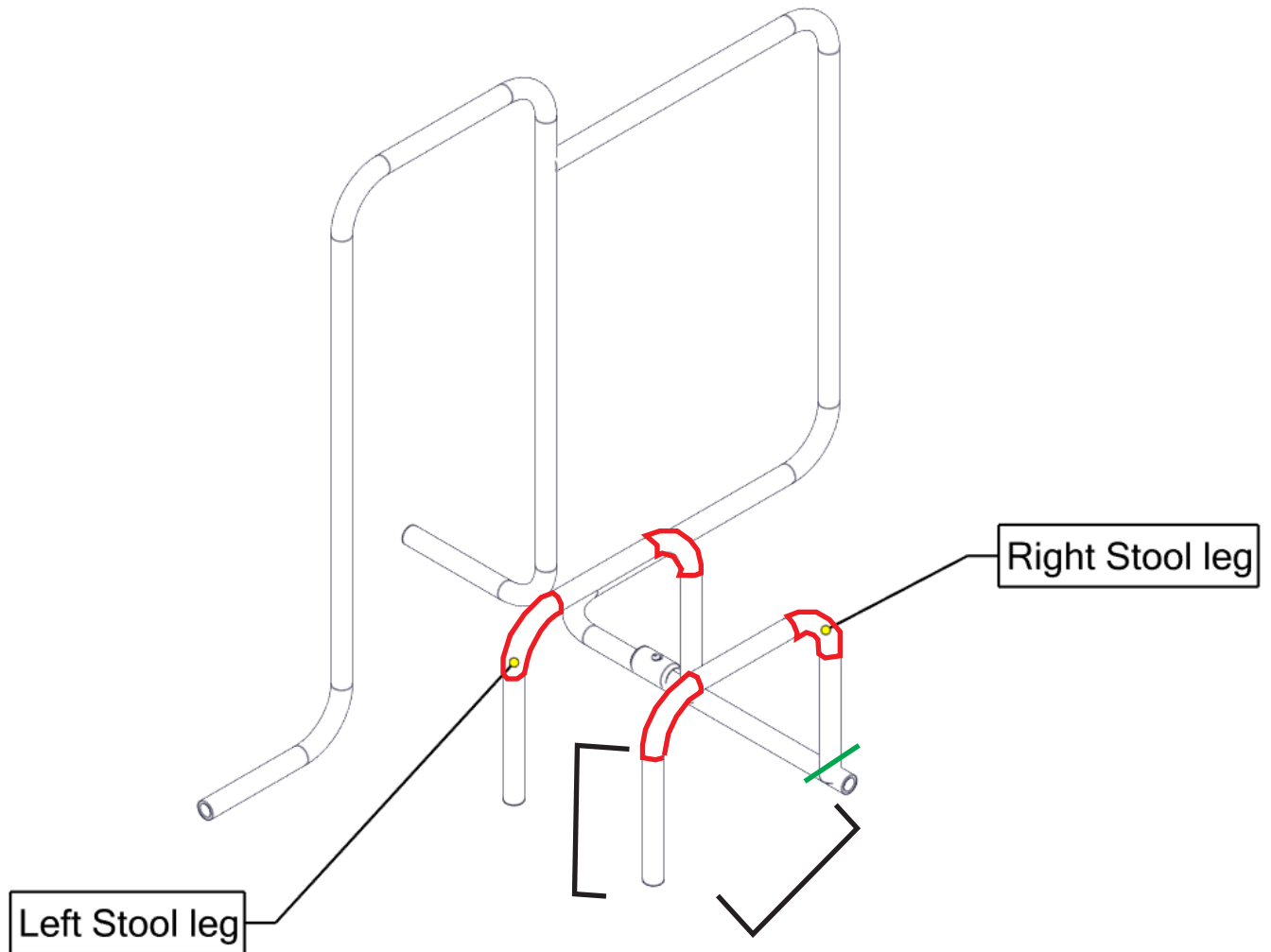


# Step 4



Bend the pipes so that they complete a half shape as shown in the diagram. After bending, cut one end to a depth of 22 mm. Then weld the **cut** end to the pipe as shown in the diagram. The distance between the pipes is 17 cm.