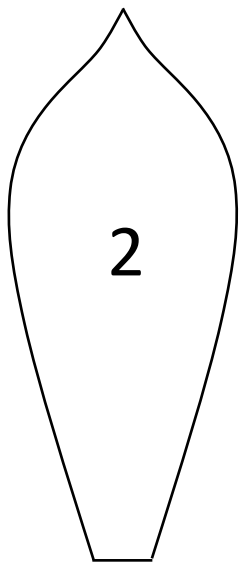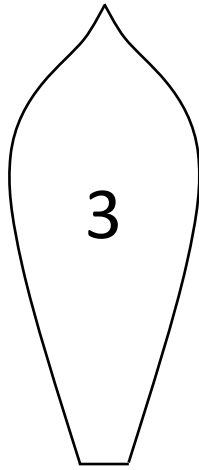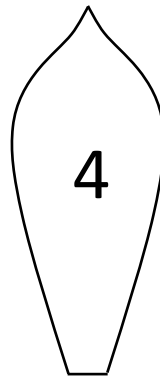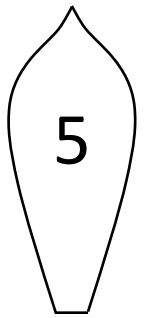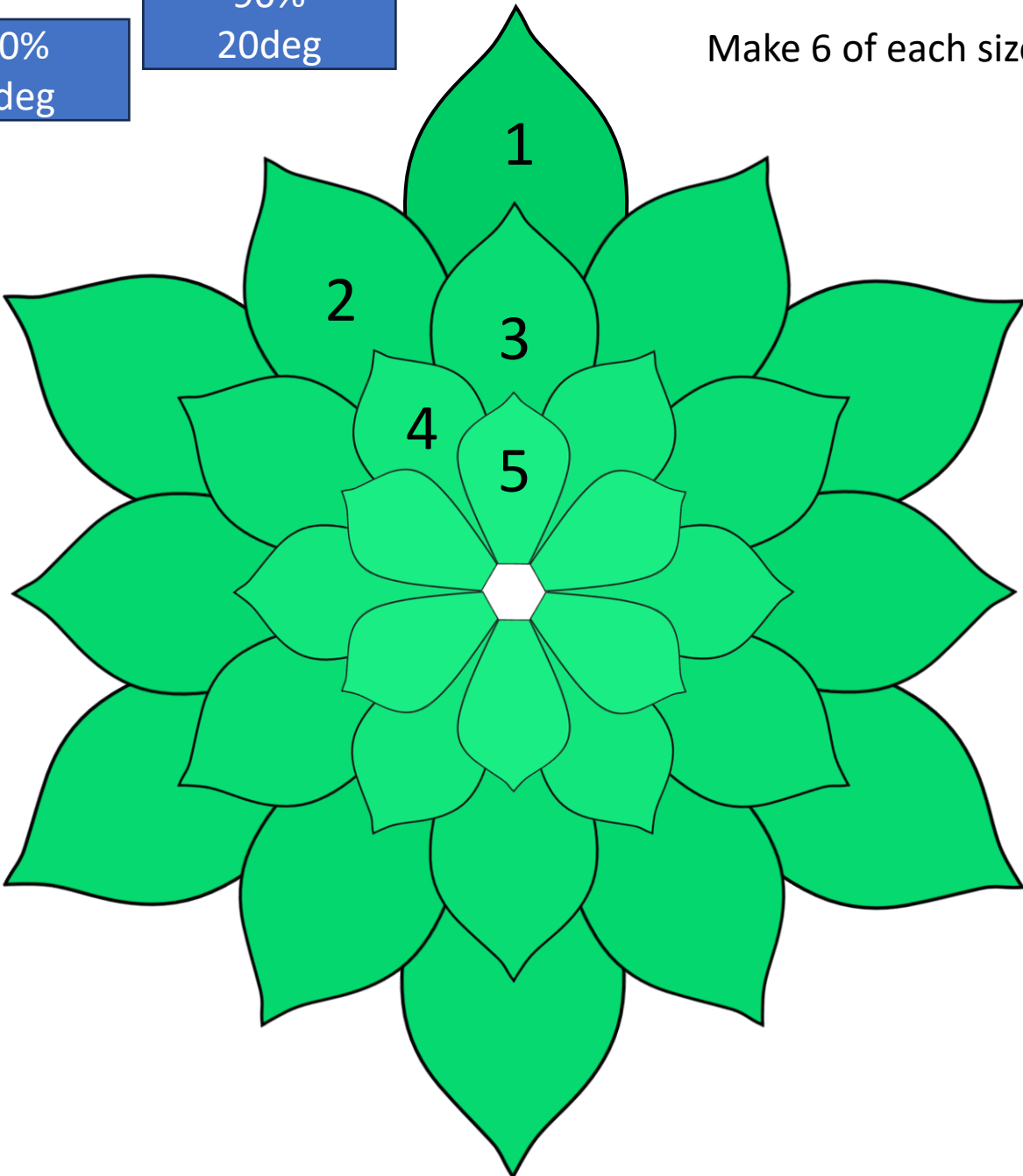1

2

3

4

5

100%
10deg

90%
20deg

75%
30deg

60
40deg

50%
50deg

Make 6 of each size leaf

Align the base layer with the blue lines, then alternate
layers aligning with the red then blue lines