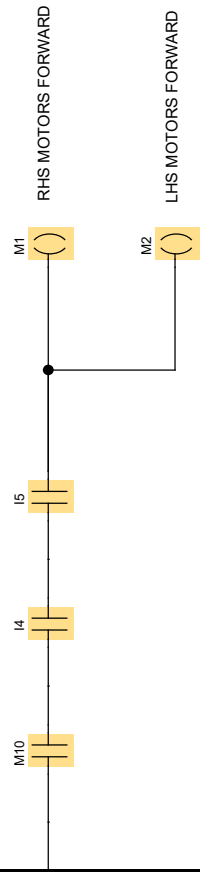
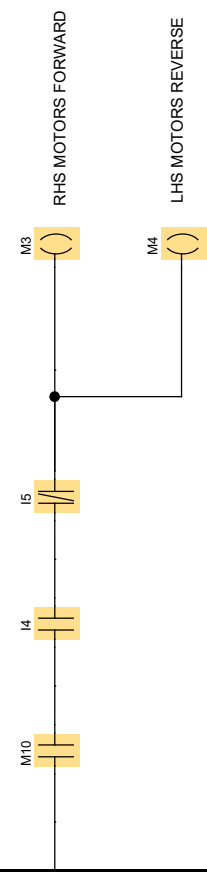


TIMER ACTIVATION
SENSOR



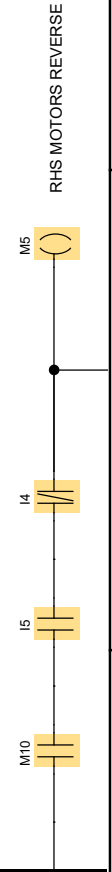
RHS MOTORS FORWARD

LHS MOTORS FORWARD



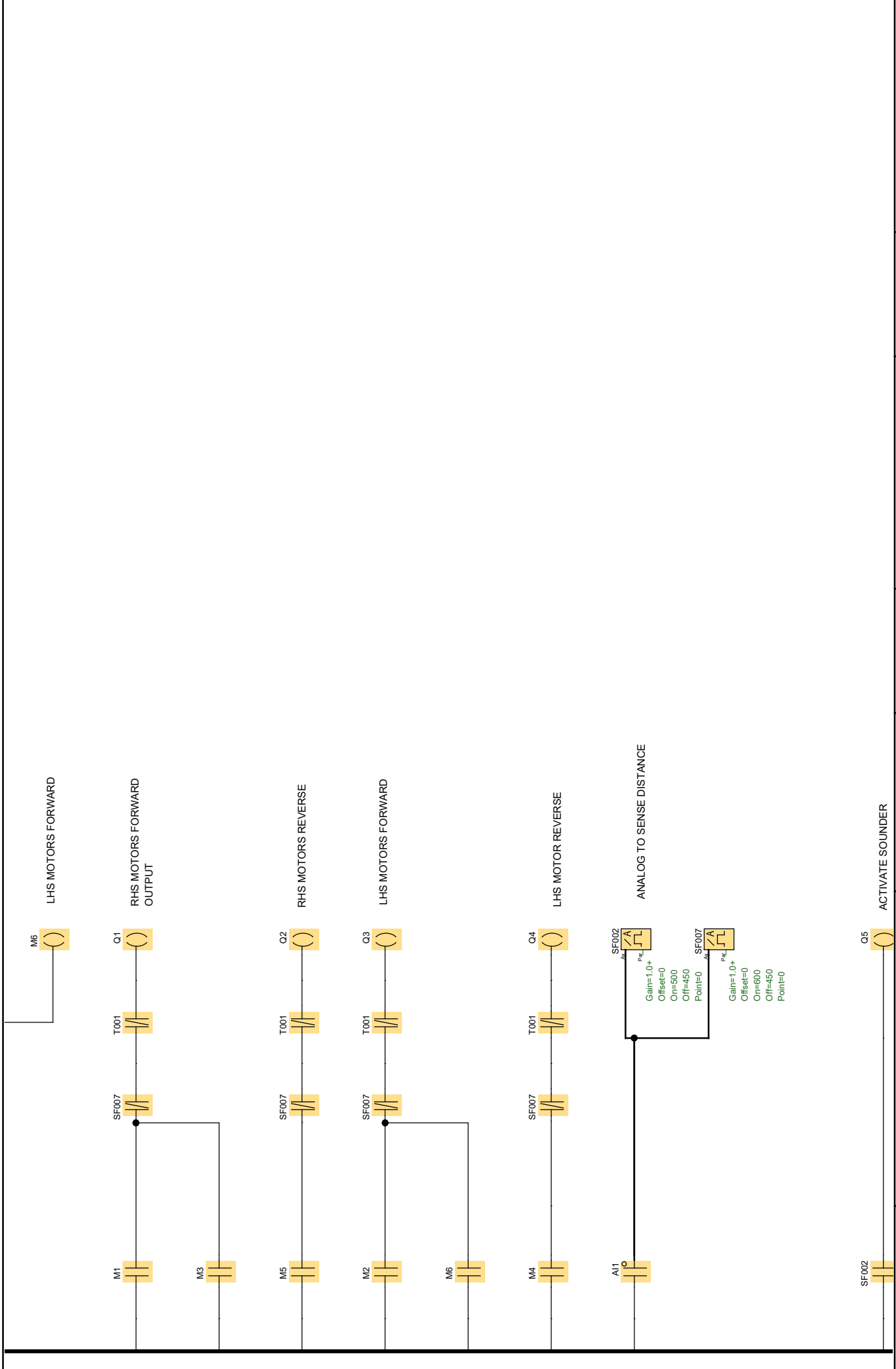
RHS MOTORS FORWARD

LHS MOTORS REVERSE

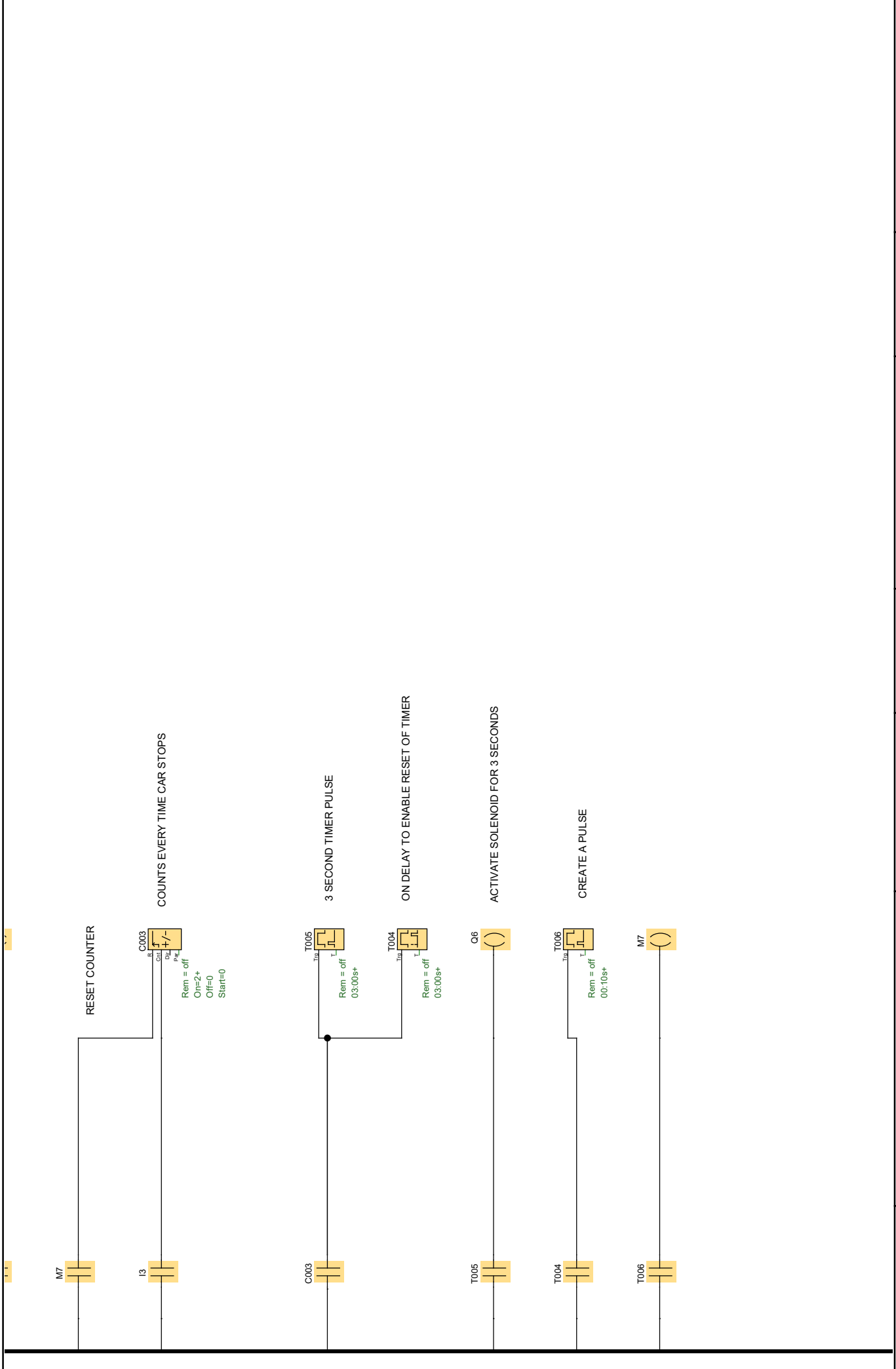


RHS MOTORS REVERSE

Creator:	tpgof	Project:		Customer:	
Checked:	10/24/23 11:42 AM/11/5/23 2:30 PM	Installation:		Diagram No.:	
Date:		File:	PLC_Robot_Rev3_15.11.23_mA.lld	Page:	11/5



Creator:	tpgof	Project:		Customer:	
Checked:		Installation:		Diagram No.:	
Date:	10/24/23 11:42 AM/11/5/23 2:30 PM	File:	PLC_Robot_Rev3_15.11.23_mA.lld	Page:	2 / 5



Creator:	tpgof	Project:		Customer:	
Checked:		Installation:		Diagram No.:	
Date:	10/24/23 11:42 AM/11/15/23 2:30 PM	File:	PLC_Robot_Rev3_15.11.23_mA.lld	Page:	3 / 5

Block Number (Type)	Parameter
C003(Up/Down counter) :	Rem = off On=2+ Off=0 Start=0
SF002(Analog threshold trigger) :	Gain=1.0+ Offset=0 On=500 Off=450 Point=0
SF007(Analog threshold trigger) :	Gain=1.0+ Offset=0 On=600 Off=450 Point=0
T001(Wiping relay (pulse output)) :	Rem = off 03:00s+
T004(On-Delay) :	Rem = off 03:00s+
T005(Wiping relay (pulse output)) :	Rem = off 03:00s+
T006(Wiping relay (pulse output)) :	Rem = off 00:10s+

Creator:	tpgof		Project:		Customer:	
Checked:			Installation:		Diagram No.:	
Date:	10/24/23 11:42 AM/11/15/23 2:30 PM		File:	PLC_Robot_Rev3_15.11.23_mA.ild	Page:	4 / 5

Connection	Label
A11	
I1	
I2	
I3	
I4	
I5	
M1	
M2	
M3	
M4	
M5	
M6	
M7	
M10	
Q1	
Q2	
Q3	
Q4	
Q5	
Q6	

