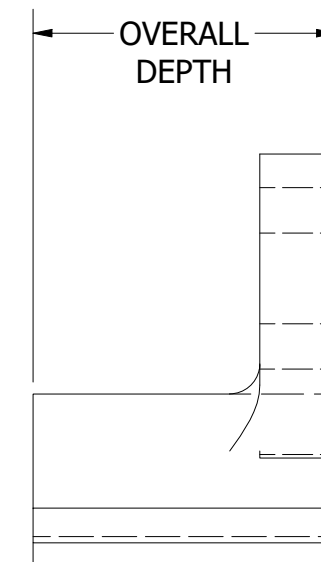
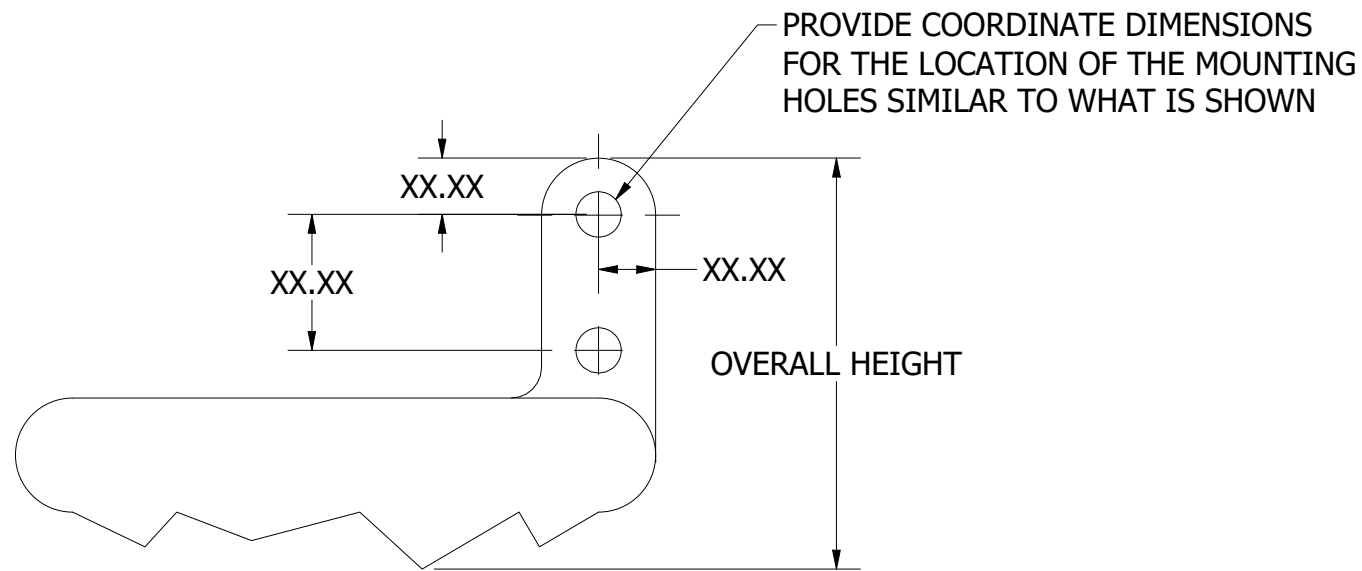
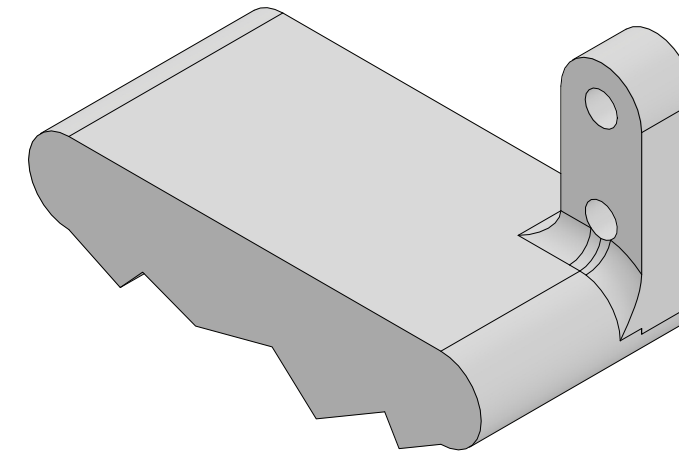
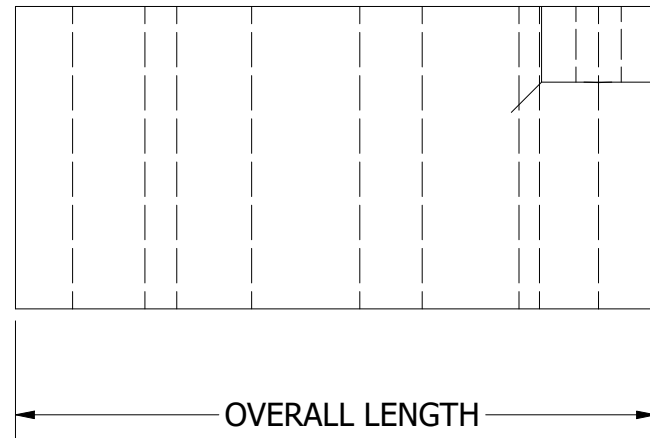


# THIS GRIPPER JAW WILL NOT WORK FOR THIS APPLICATION

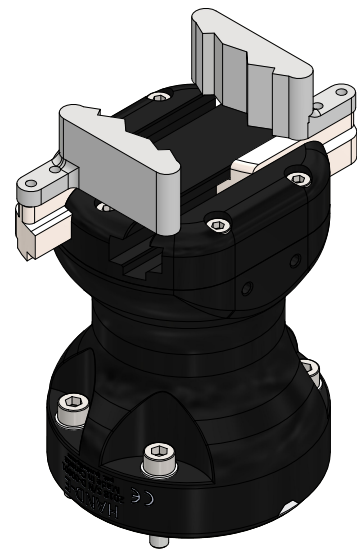
THIS JAW HAS BEEN PROVIDED AS AN EXAMPLE TO SHOW THE VIEWS AND ANNOTATIONS YOU MUST PROVIDE FOR YOUR DESIGN



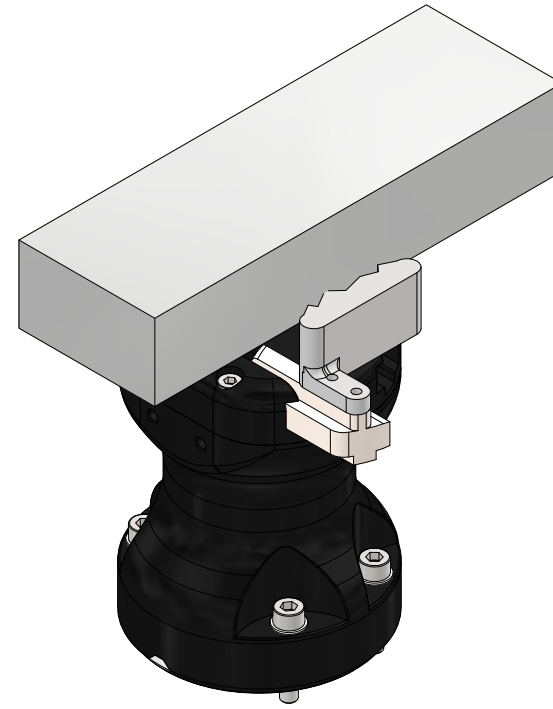
PROVIDE THE VOLUME OF THE PART HERE IN CM<sup>3</sup>

ADDITIONAL VIEWS MAY BE USED IF NECESSARY  
ALL DIMENSIONS SHALL BE IN MM

UNLESS OTHERWISE SPECIFIED DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994 DIMENSIONS ARE IN MILLIMETERS TOLERANCES APPLY AS SHOWN BELOW 1 PL DEC ± 0.5 2 PL DEC ± 0.2 3 PL DEC ± 0.1 4 PL DEC ± 0.05 ANGLES ± .1° SURFACE ROUGHNESS 1.5 μ		PROPRIETARY <small>NO PART OF THIS DOCUMENT MAY BE REPRODUCED, STORED IN A RETRIEVAL SYSTEM, OR TRANSMITTED IN ANY FORM, WITHOUT THE WRITTEN PERMISSION OF Skills Ontario</small>		MECHANICAL CAD	
		CUSTOMER PROJECT		TITLE <b>ROBOT GRIPPER DETAIL PM VIEW AND ANNOTATION GUIDE</b>	
THIRD ANGLE PROJECTION 		DRAWN BY CHECKED BY APPROVED	DATE DATE DATE	SIZE <b>B</b>	DRAWING NO WEIGHT lbs SHEET OF
				REVISION -	

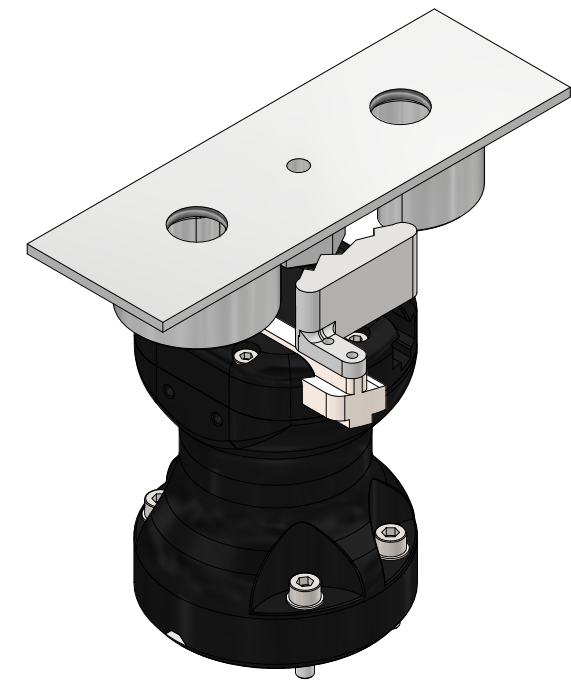


EMPTY GRIPPER ASSEMBLY  
SHOW IN ANY OPEN POSITION



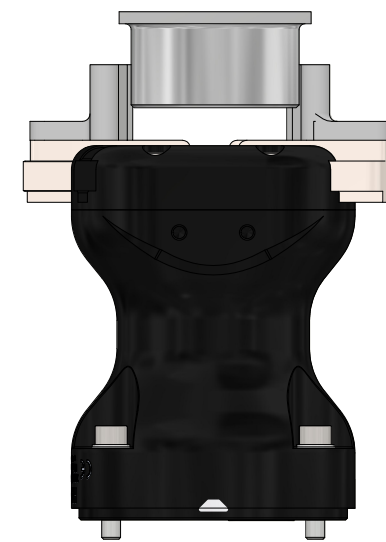
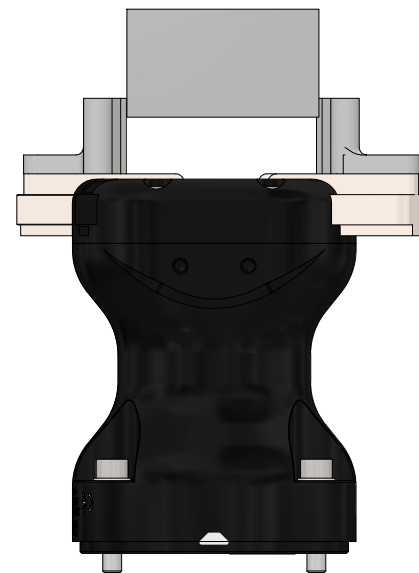
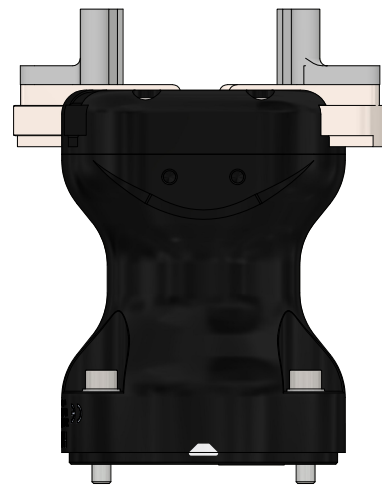
CLOSED ON STOCK  
PROVIDE CENTER OF GRAVITY (COG)

X:.....  
Y:.....  
Z:.....



CLOSED ON MACHINED PART  
PROVIDE CENTER OF GRAVITY (COG)

X:.....  
Y:.....  
Z:.....



SHOW ALL SIX OF THE VIEWS DISPLAYED

<p>UNLESS OTHERWISE SPECIFIED DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994 DIMENSIONS ARE IN MILLIMETERS TOLERANCES APPLY AS SHOWN BELOW</p> <table border="0"> <tr><td>1 PL DEC</td><td>± 0.5</td></tr> <tr><td>2 PL DEC</td><td>± 0.2</td></tr> <tr><td>3 PL DEC</td><td>± 0.1</td></tr> <tr><td>4 PL DEC</td><td>± 0.05</td></tr> <tr><td>ANGLES</td><td>± .1°</td></tr> <tr><td>SURFACE ROUGHNESS</td><td>1.5 μ</td></tr> </table>		1 PL DEC	± 0.5	2 PL DEC	± 0.2	3 PL DEC	± 0.1	4 PL DEC	± 0.05	ANGLES	± .1°	SURFACE ROUGHNESS	1.5 μ	<p>PROPRIETARY NO PART OF THIS DOCUMENT MAY BE REPRODUCED, STORED IN A RETRIEVAL SYSTEM, OR TRANSMITTED IN ANY FORM, WITHOUT THE WRITTEN PERMISSION OF Skills Ontario</p>		<p>MECHANICAL CAD</p>	
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SURFACE ROUGHNESS	1.5 μ																
<p>CUSTOMER</p>		<p>TITLE</p>		<p>ROBOT GRIPPER POSITIONS PM VIEW AND ANNOTATION GUIDE</p>													
<p>PROJECT</p>		<p>PROJECT</p>		<p>REVISION</p>													
<p>DRAWN BY</p>		<p>DATE</p>		<p>SIZE</p>													
<p>CHECKED BY</p>		<p>DATE</p>		<p>DRAWING NO</p>													
<p>APPROVED</p>		<p>DATE</p>		<p>SCALE</p>													
<p>THIRD ANGLE PROJECTION</p>		<p>WEIGHT</p>		<p>lbs</p>													
				<p>SHEET OF</p>													