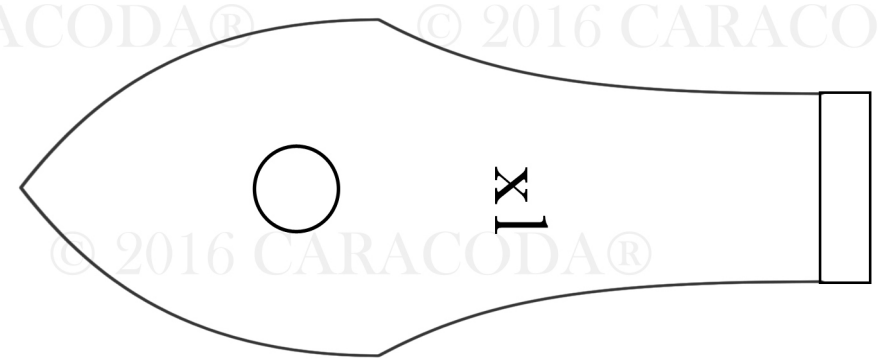


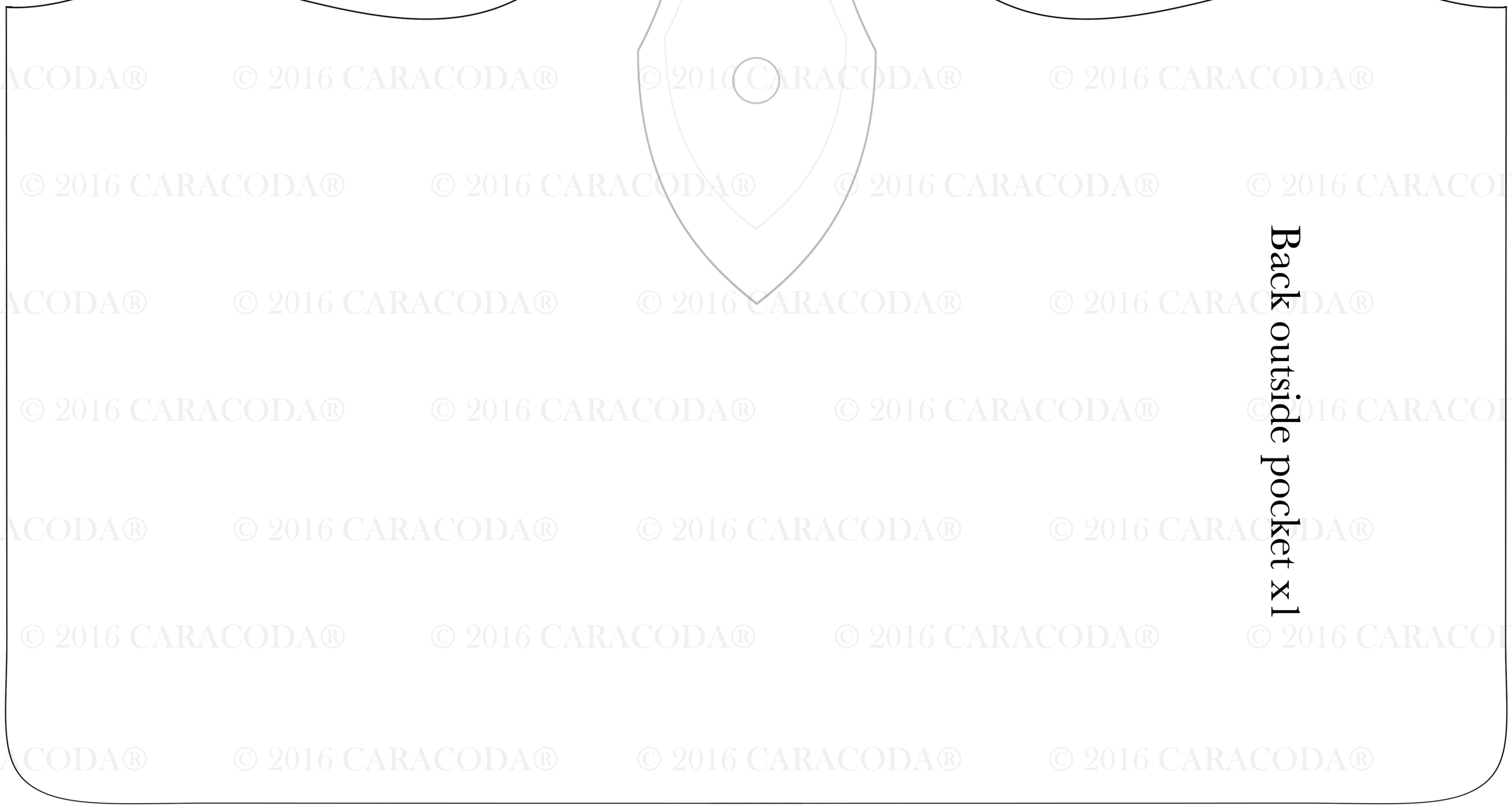


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x1

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Back outside pocket x1

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Back panel edge

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Handle base placement

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Front panel edge

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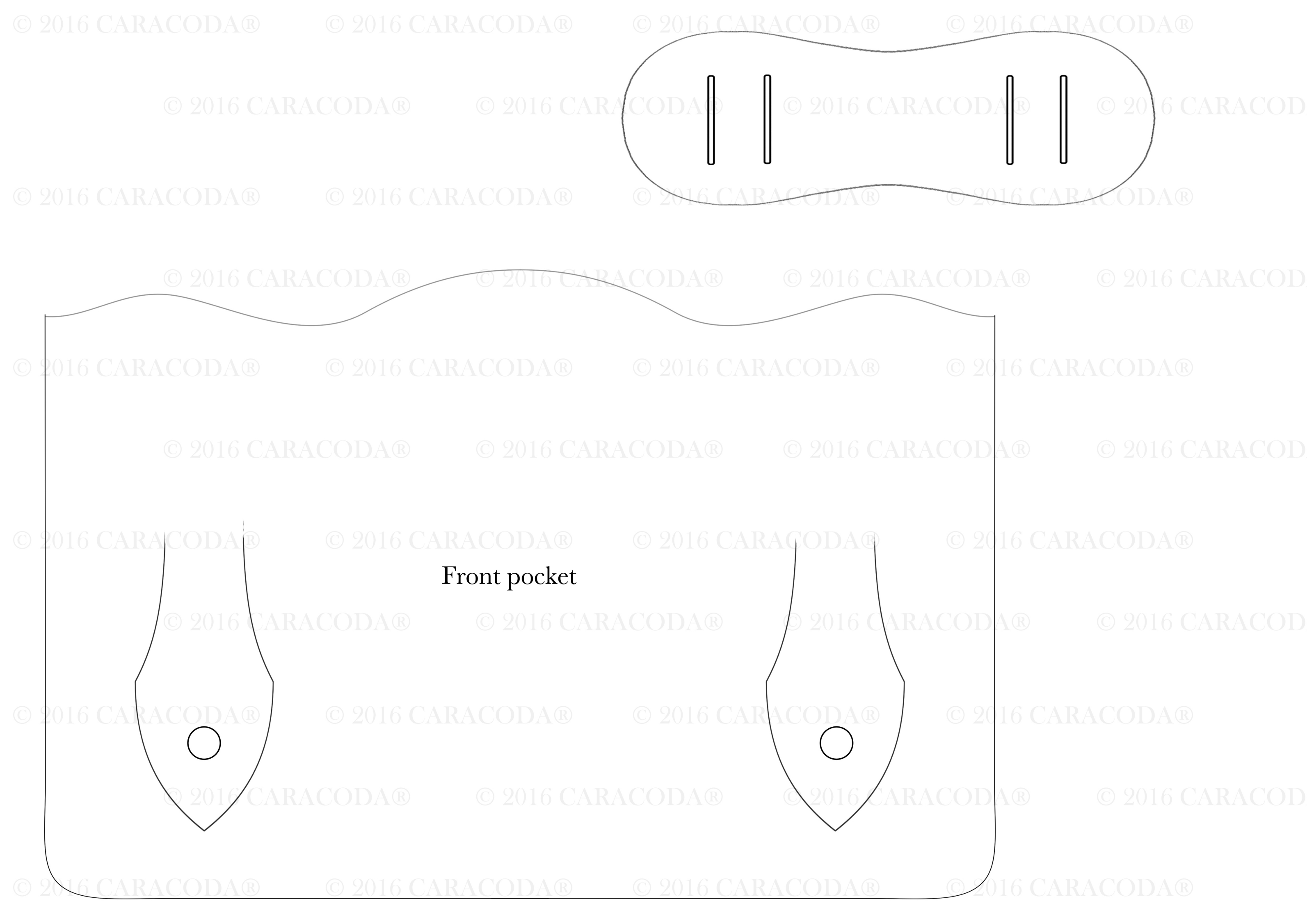
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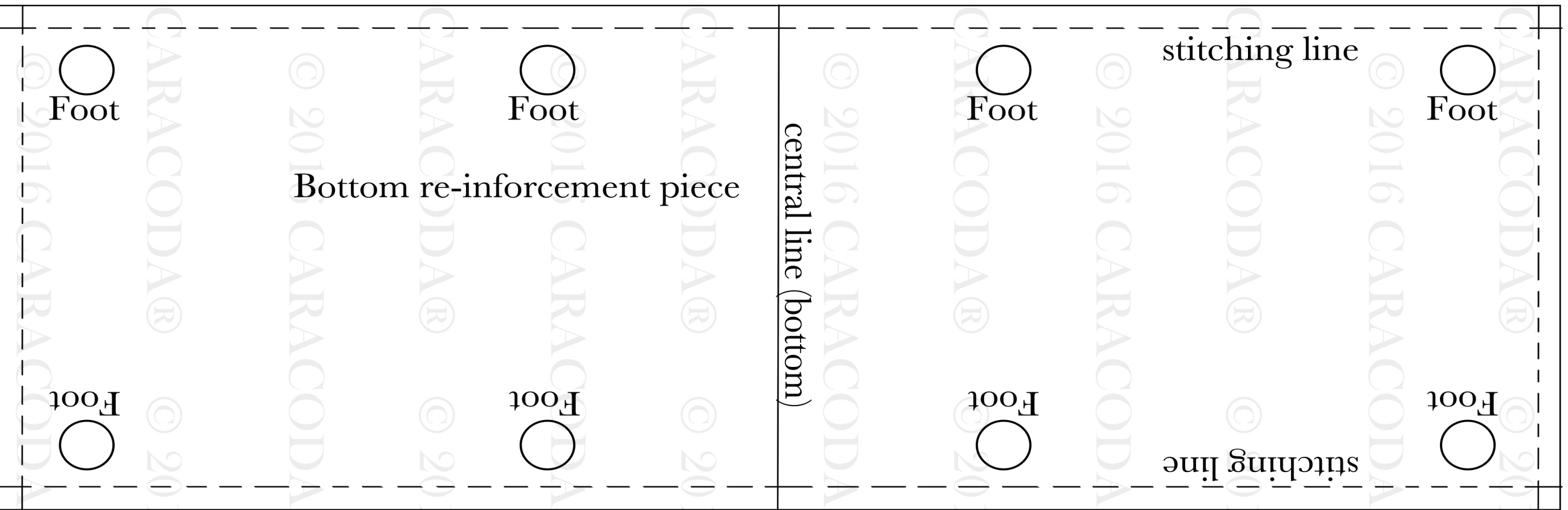
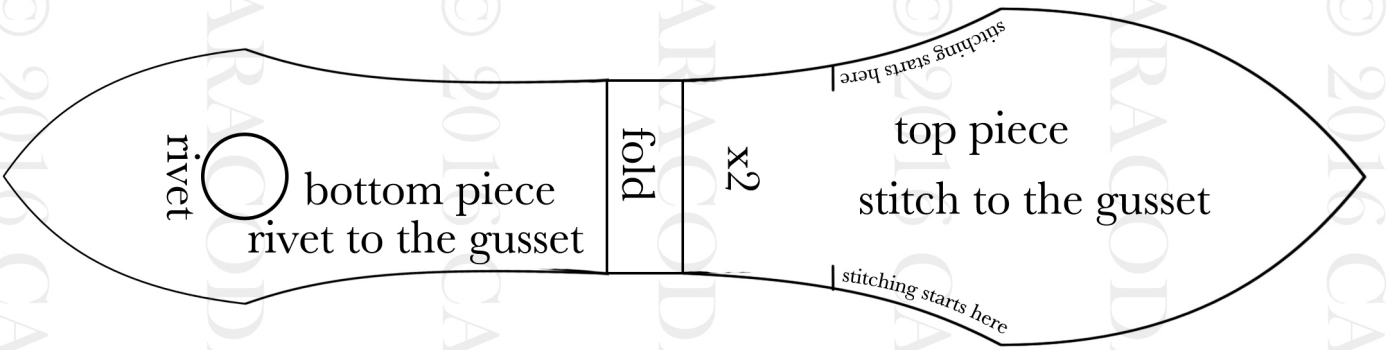
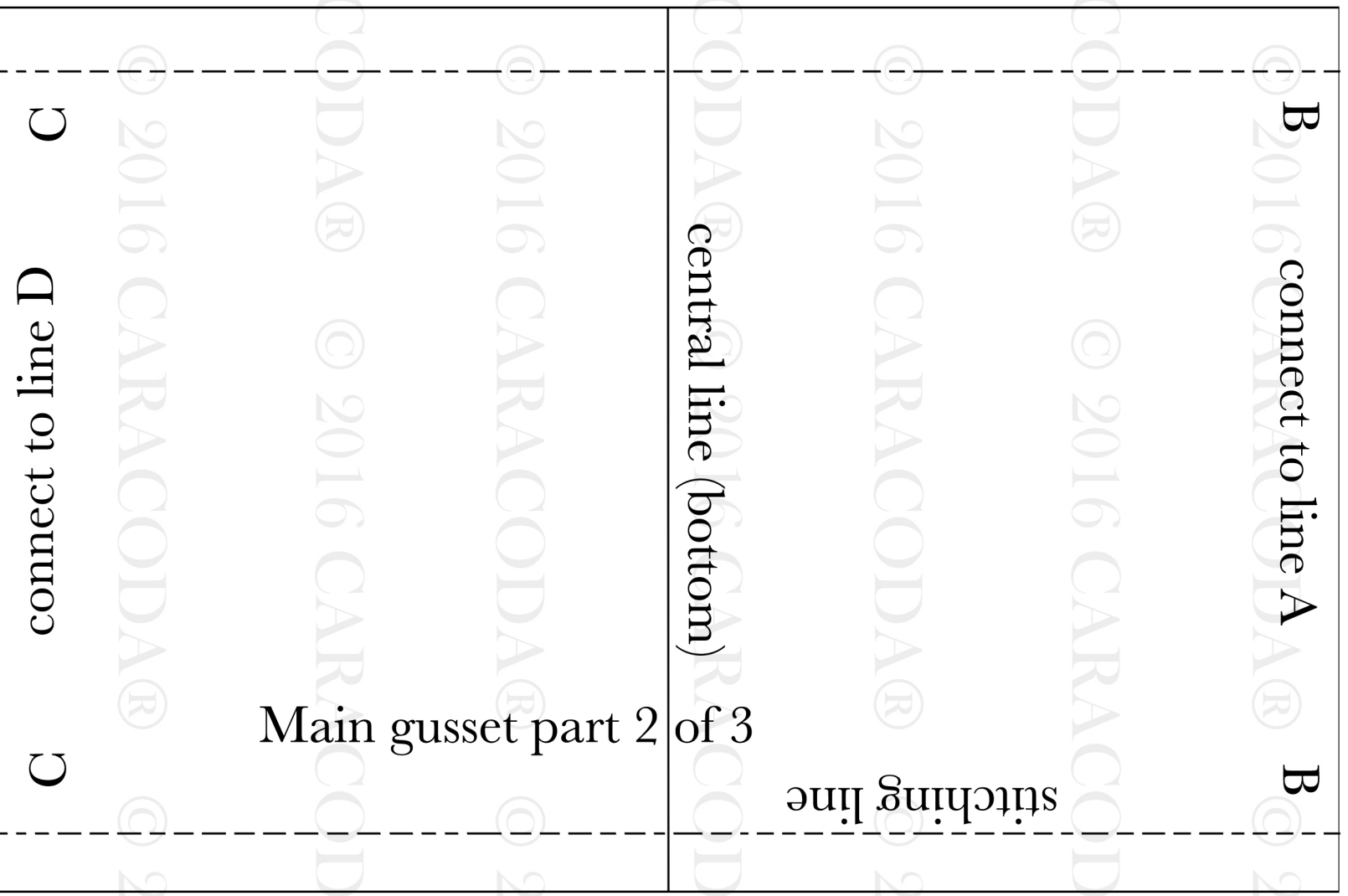
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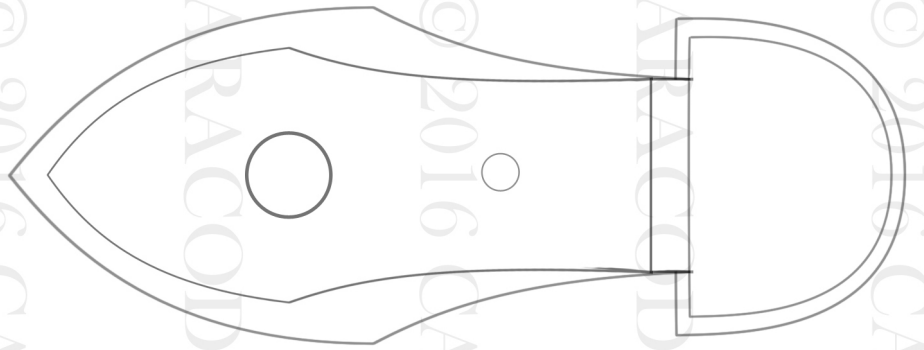
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**Front pocket**





stitching line

Main gusset part 1 of 3

stitching line

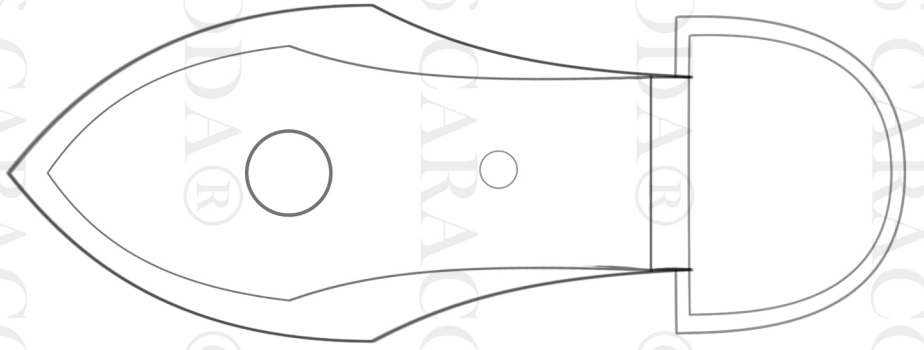
re-enforcement piece ends here



A

connect to line B

A



stitching line

Main gusset part 3 of 3

stitching line

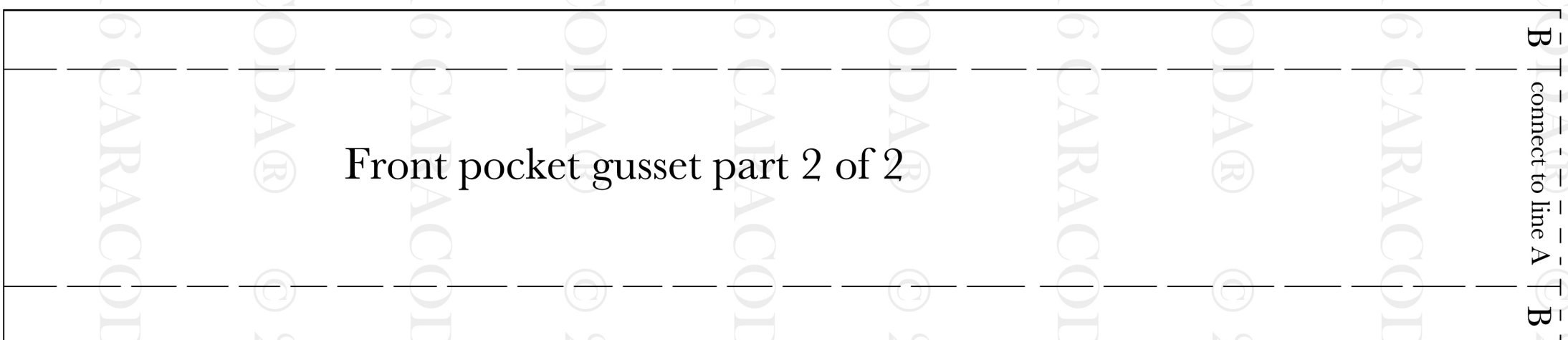
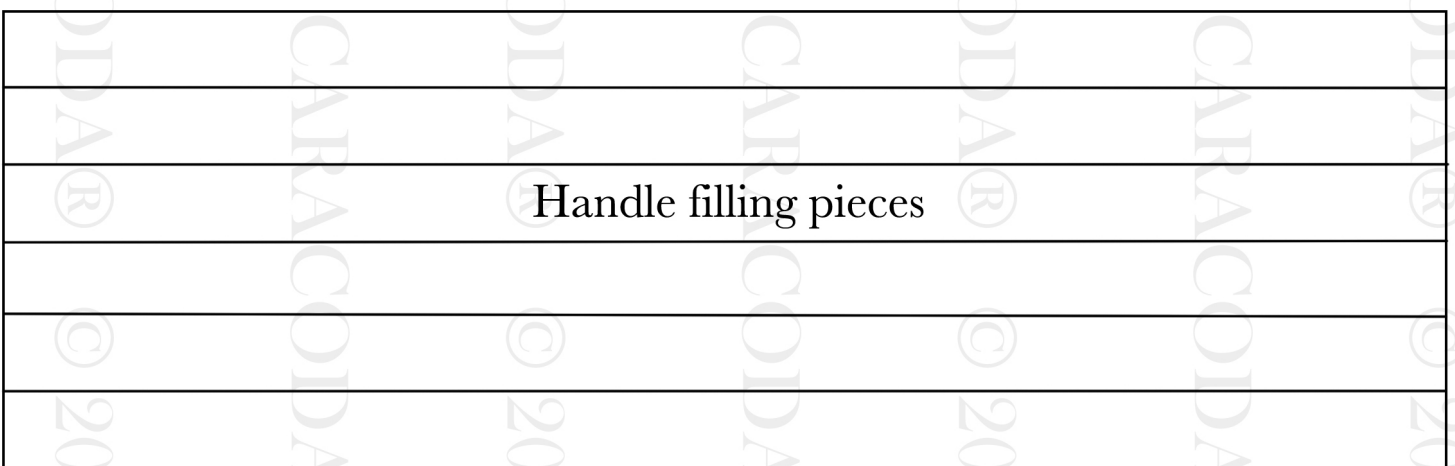
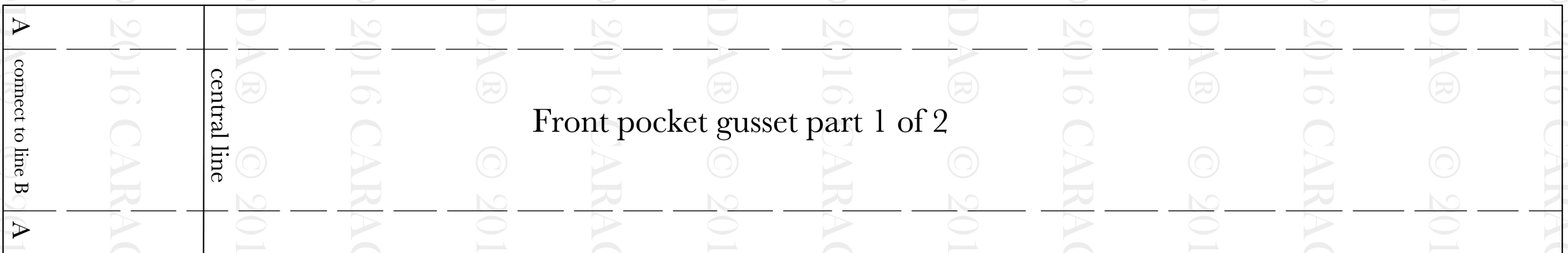
re-enforcement piece ends here



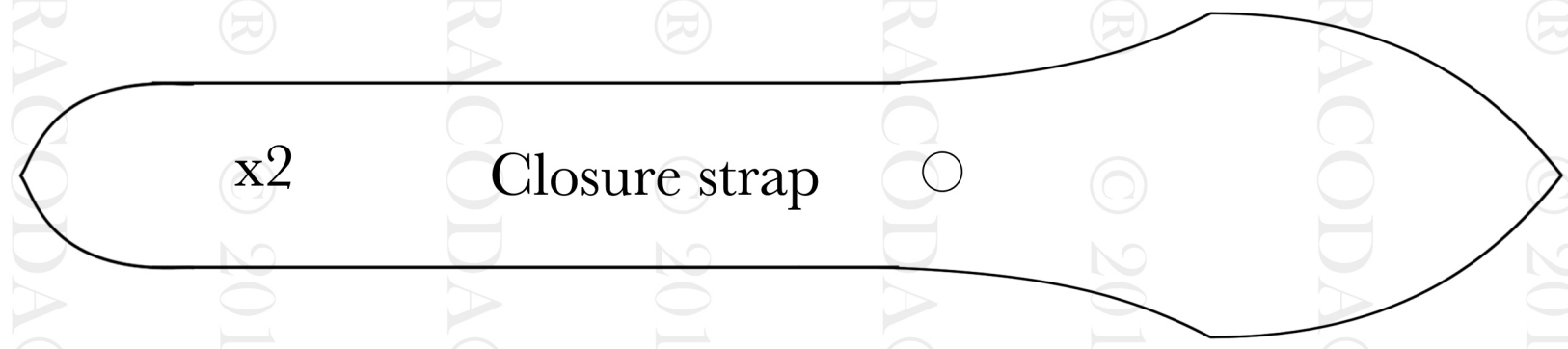
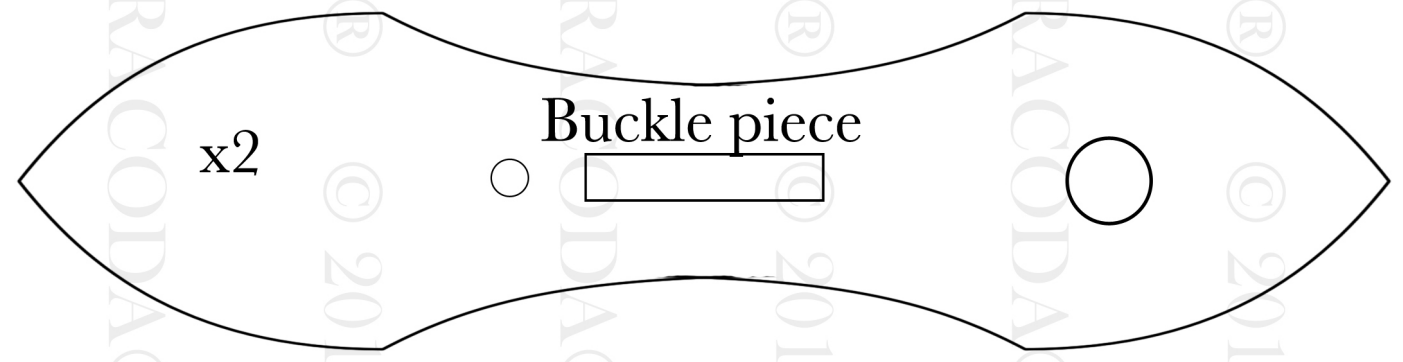
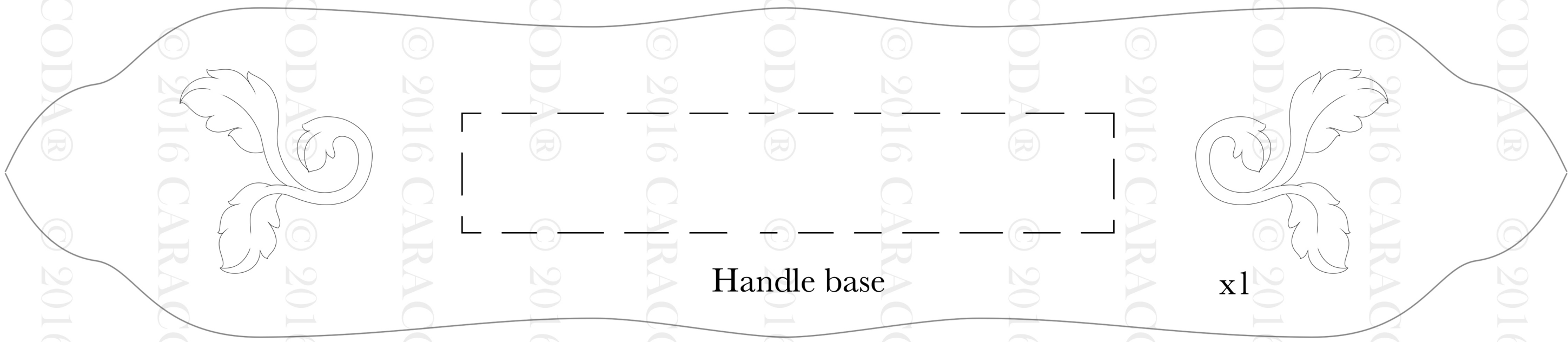
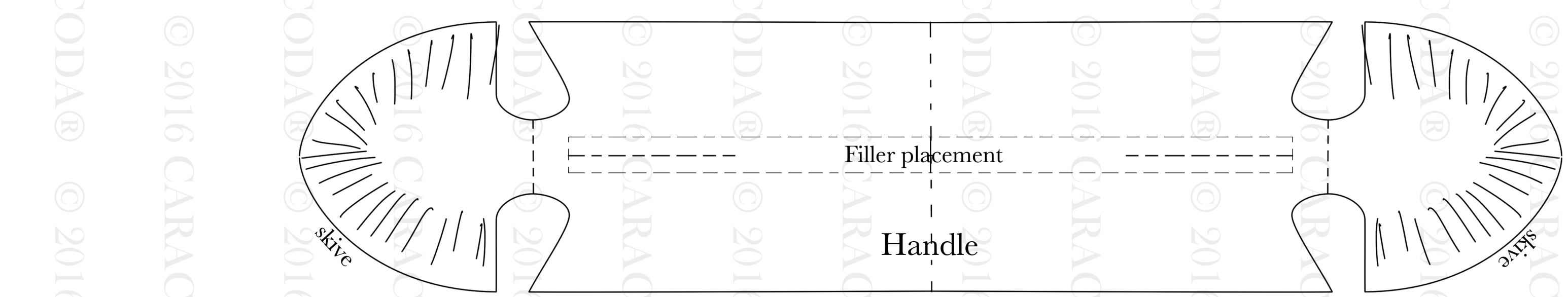
D

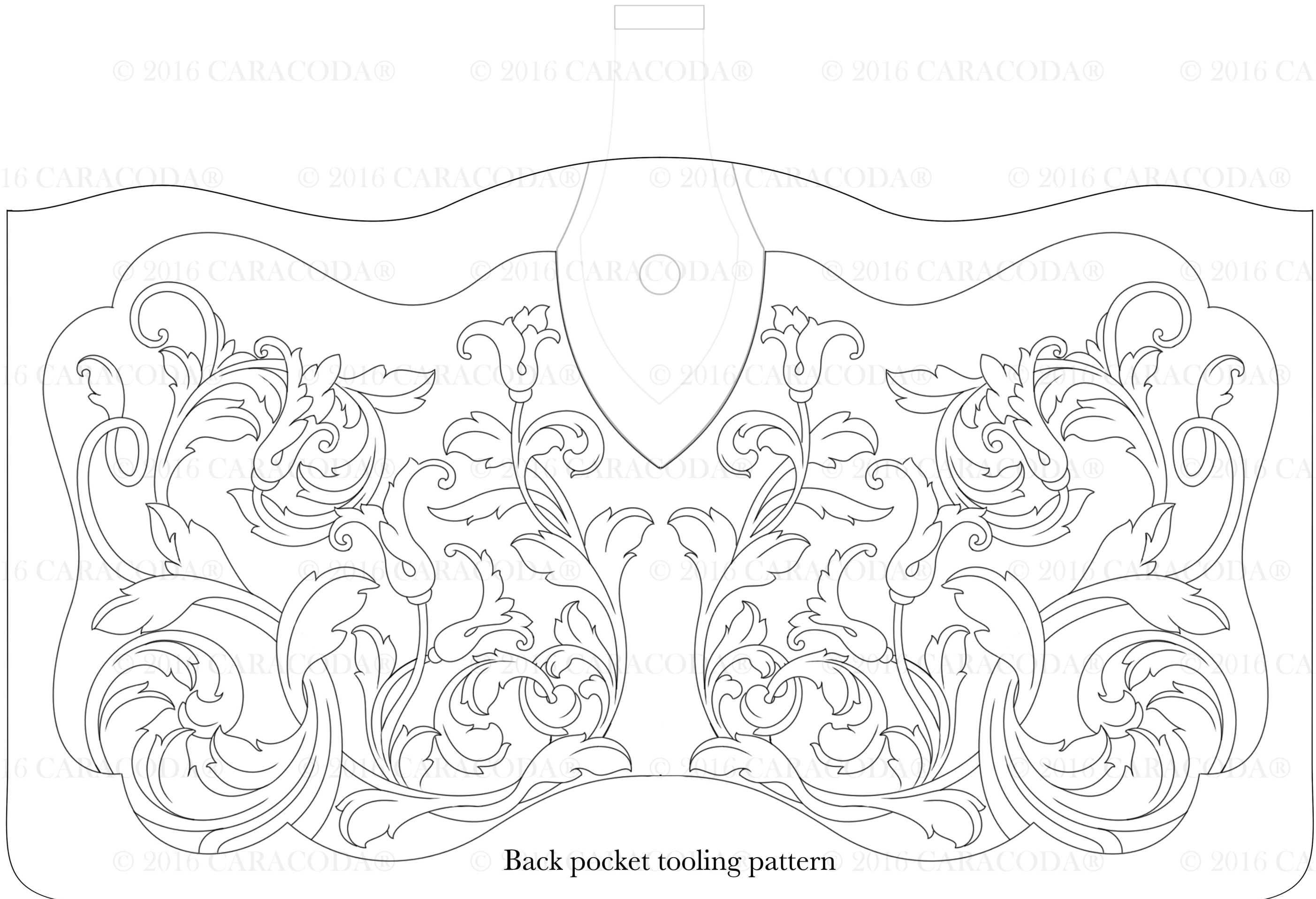
connect to line C

D



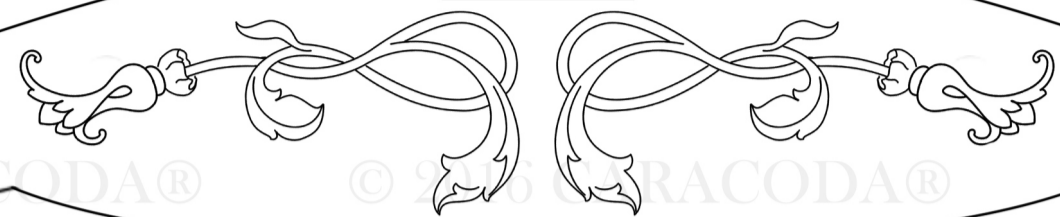




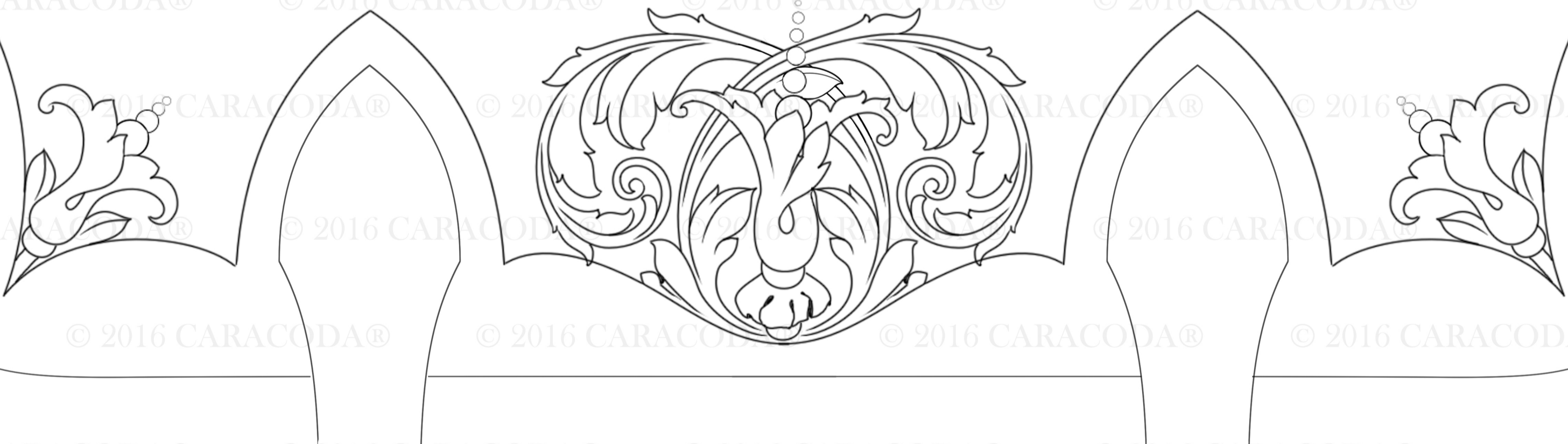


**Back pocket tooling pattern**

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**Flap tooling pattern**



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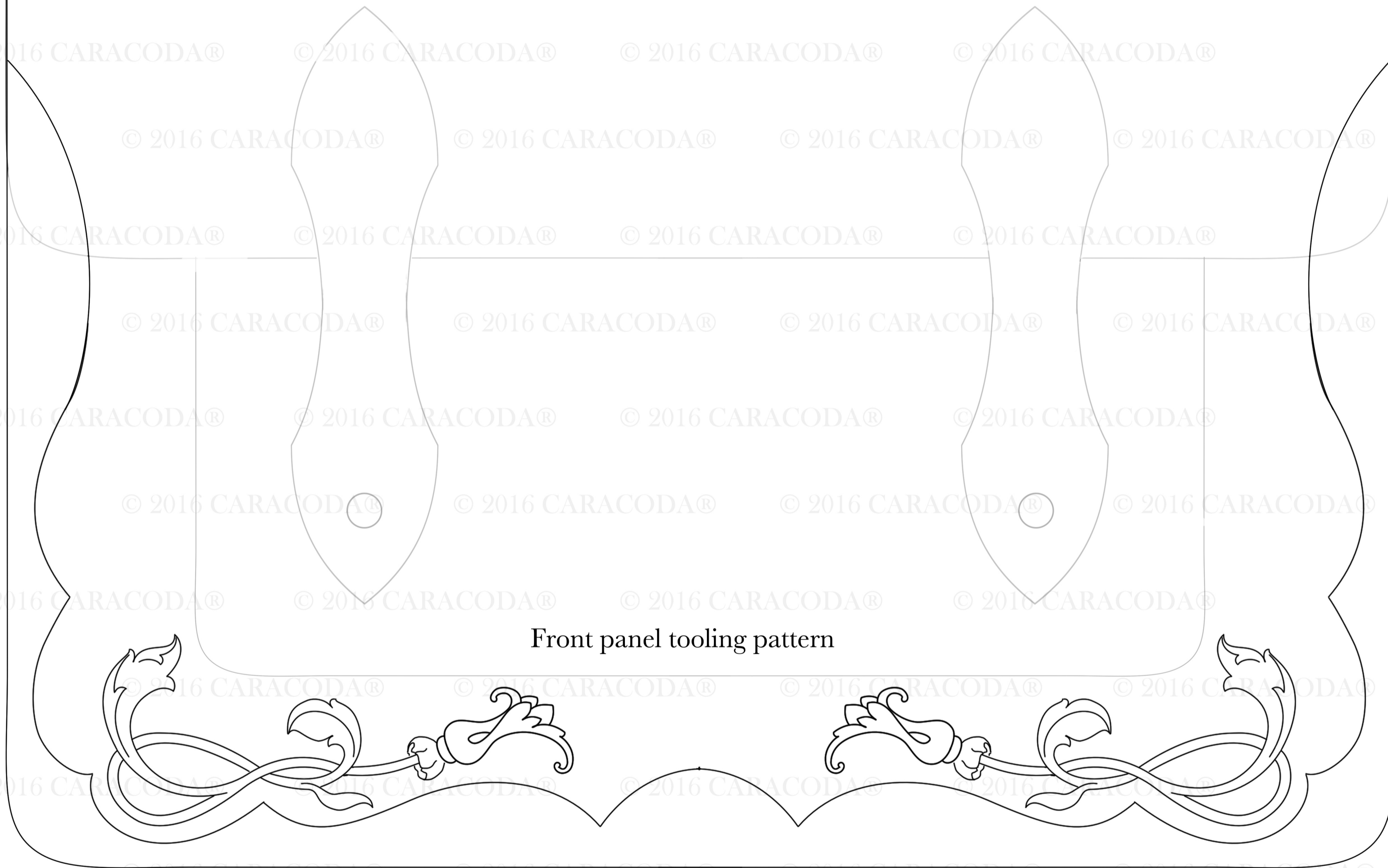
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Front panel tooling pattern



Front pocket tooling pattern

