Mechanical Parts:	Qty	Cost	Comment/part number
MGN9-rails + carriages	3	£40.00	
inches rails realriages		210.00	
GT2 drive pulley for 6mm belt, 16T, 3mm bore	2	£5.78	
GT2 6mm belt 2metres.	1	£4.00	
GT2 toothed idler pulley for 6mm belt, 16T, 3mm			
bore	2	£5.18	
GT2 smooth idler pulley for 6mm belt, 3mm bore	4	£10.60	
NEMA-17 4wire stepper motor	2	£20.00	
Wooden box. Amazon description:			
Creative Deco XL Large Wooden Box Storage			
Keepsake Wood   40 x 30 x 14 cm   with Lid   Plain			
Unpainted Chest without Handles   Perfect for			
Documents,	1	£18.00	See instructions regarding make/buy a box.
Laser-cut baseplate	1	£18.00	See instructions
Lipo battery 11.1V 2200mAh+	1	£15.00	
			(optional, will mean watercolours can be wiped off
Spray on lacquer	1	£14.00	wood).
Ecoline brush pen	1+	£10.00	(£10 for a set of 5 colours)
Battery charger for 11.1V Lipo battery.	1	£6.50	,
2020 extrusion	2	£6.25	(order cut to 270mm length from eBay).
3m coiled USB cable	1	£5.00	, , , , , , , , , , , , , , , , , , ,
Leather drawer handle	1	£4.95	The one I purchased had item number: 312975520195
SuperLube 10ml syringe	1	£4.00	·
Cork stepper motor damper	2	£3.75	
Rubber feet	4	£3.25	
Harwin spacers 3mm	10	£2.00	Available from eBay
			The ones I purchased:
			Mini Wooden Pegs 3.5cm Peg Clip Clamp Wood Natural
			Small.
			3.5cm pegs seem like a common size, but if the spring
			does not fit into the paper clamps, you will need to go
Mini clothes pegs (10 pack)	1	£1.80	into Fusion 360 and edit the design slightly.
			This is quite a specialised part, made by a small UK
			company for educational purposes. They ship
			worldwide. If they stop making these, a 3D printed
			design might be a good alternative - the preloading
			spring mean that the tolerances are not critical.
			Consider a 0.2mm nozzle.
Kitronic FS-90 servo linear actuator	1	£9	https://kitronik.co.uk/products/2595-linear-actuator
Igus linear guide + carriage	1	£15.30	I regret using this overpriced bearing, sorry.
Magnets	12	£5.00	ø5mm x 10mm
			Assorted springs - Amtech: AM-S6210
Extension spring	1	£6.25	Ext. ø6.4 x 22.2mm
			Amtech AM-S6210 assorted springs:
Compression spring	1	£0.00	Comp. ø5.6 x 17.5mm
550 paracord (1m)	1	£3.00	
Cable ties 3mm width 100mm length	2	£3.00	Buy a pack
23223			·

Fasteners	Qty	Cost	Comment
I recommend kayfast.co.uk for buying fasteners.		£15.00	
M3 x 40mm button head	2		
M3 x 35mm button head	2		
M3 x 30mm button head	4		
M3 x 25mm button head	4		
M3 x 20mm button head	2		
M3 x 16mm button head	2		
M3 x 12mm button head	19		
M3 x 10mm button head	15		
M3 x 8mm button head	14		
M1.2 x 12 slotted head	8		
M4 x 8mm button head	1		
M5 x 8mm button head	4		
M2 x 10mm button head	2		
M3 flange nut	4		
M3 hex nut	14		
M3 square nut	14		
M3 2020 Tee nut	4		
M3 rubber anti-vibration washer	12		
M1.2 hex nuts	8		
Wood screws 3.5x10mm	12		
ø4mm x 20mm steel dowels	4		
ø3mm x 24mm steel dowels	2		
			(I got a set rather than
Brass threaded inserts press fit 105pc set	0	£12.89	buy individual inserts).
M3 threaded insert 4mm length, 4.3mm OD	3		
M3 threaded insert 5.2 mm length, 4.3mm OD	1		
M5 threaded insert 5.6mm length, 6.3mm OD	4		

Electrical Parts	Qty	Cost	Comment
			It's important that these
16mm Anti-Vandal Momentary Metal Stainless			are momentary switches,
Steel Push Button Switch Flat	3	£10.47	not latching switches.
			1
On-On Mini Miniature Toggle Switch 4PDT	1	£2.50	
Limit switches D2FS-FL-N	4	£5.53	
PCB	1	£10.00	See instructions
Silentstepstick protectors	2	£11.99	(pack of 5)
SilentStepStick TMC2208 drivers	2	£10.00	
PCB 4pin terminals 5.08mm spacing	2	£2.65	
Robotdyne Arduino MEGA2560 Pro	1	£12.95	Robotdyne
SW-520D ball tilt sensor (optional)	1	£1.99	
			MD-40SN
mini-DIN panel mount connector pair.	1	£6.00	MD-40
			ULE ULE
			MOD
			8 SPI
			Ť
			The exact model I bought is now quite rare on ebay,
			but I expect they are all similar. Make sure to check the
			mounting hole pattern before ordering the wooden
1.8" inch ST7735 SPI 128x160 TFT LCD Colour			baseplate! It might need to be adjusted if you buy a
Display Module	1	£5.00	different module.
OV7670 camera	1	£4.00	
DC 12V Battery Low Voltage Protection Module			
With Alarm	1	£5.00	
			I used 22AWG wire in two colours for wiring the
Power wire	2	£5.00	power/charging circuit (see instructions).
Equipment wire	1	£16.00	I have a kit of 10m wires in 11 colours. 23-24 AWG.
			Lucas managed by wing registers from Taylor on LCCC /C7
1/4W 1% metal film resistors	0	£7.00	I recommend buying resistors from Tayda or LCSC. (£7 = ~400 assorted resistors of your choice).
Resistor 680 ohm	6	£0.00	= 400 assorted resistors or your choice).
Resistor 1k ohm	6	£0.00	1
Resistor 10k ohm	2	£0.00	
Resistor 500k ohm	1	£0.00	
Resistor 1M ohm	1	£0.00	
100 nF ceramic capacitor (104)	1	£4.00	(assorted pack of 300 ceramic capacitors)
100uF 16V electrolytic capacitor	2	£2.00	(pack of 20)
4 Pin 5.08mm (2.54mm X 2) Pitch PCB Mount			
Screw Terminal Block Connector	2	£2.65	
			<b>3</b>
MP2307 mini buck converter	2	£4.00	
THE 2507 HIRIT DUCK CONVERTED	<sup>2</sup>	ΤΩΤΔΙ:	<b>*9. **</b> /