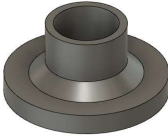
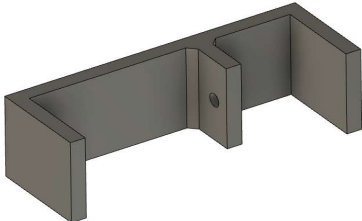
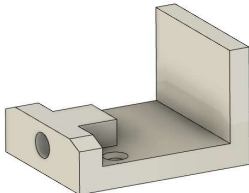
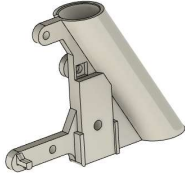
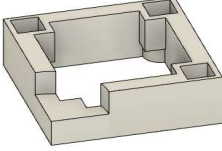
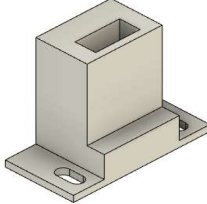



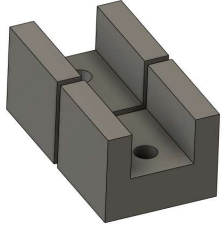
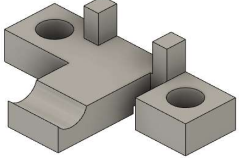
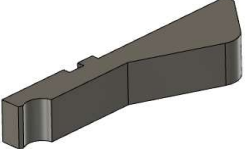
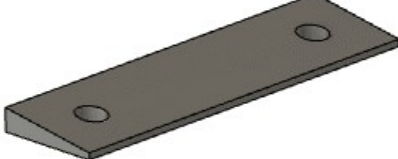


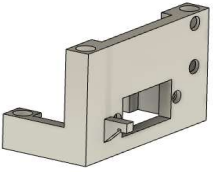
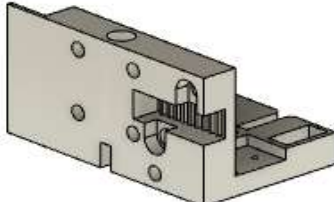
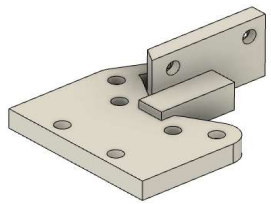
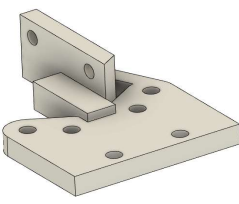

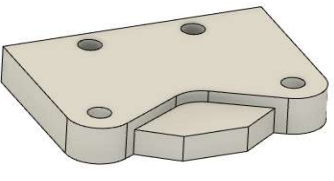


Part Name	Picture	Quantity required	Print settings
2020 battery holder		1	Orientation shown. 0.3mm layer height. Use a skirt.
2020 battery protector spacer		2	Orientation shown. 0.3mm layer height.
2020 M3 T-nut		6	Orientation shown. 0.3mm layer height.
Assembly aid bracket.		4 (optional)	Orientation shown. 0.3mm layer height.
Baseplate mount		3	Orientation shown. 0.3mm layer height.
Baseplate mount slim		1	Orientation shown. 0.3mm layer height.
Belt Tensioner		1	Orientation shown. 0.3mm layer height.

Brush gripper		1	Orientation shown. Use some supports. Use a skirt. 0.2mm layer height.
Camera mount		1	Orientation shown. 0.2mm layer height (to help with small overhangs).
Charging port		1	Orientation shown. 0.2mm layer height. Use supports.
Idler pulley spacer		2	Orientation shown. At least 0.3mm layer height. Use a skirt.
Lid dowel drill guide		1	Orientation shown. 0.3mm layer height.
Limit switch cover		2	Orientation shown. At least 0.3mm layer height.
MGN9 1mm spacer		4	Orientation shown. 0.2mm layer height.

MGN9 cutting guide		1 (optional)	Orientation shown. At least 0.3mm layer height.
Paper clamp bottom		4	Orientation shown. 0.2mm layer height.
Paper clamp top		4	Orientation shown. 0.3mm layer height.
PCB angle spacer		2	Orientation shown. 0.3mm layer height.
Presser foot		1	Orientation shown. 0.3mm layer height.
Presser foot handle		1	Orientation shown. 0.3mm layer height.
Servo bracket		1	Orientation shown. Use some supports. 0.2mm layer height.

X-axis carriage		1	Orientation shown. Use some supports. 0.2mm layer height.
Y-carriage LHS		1	Orientation shown. 0.2mm layer height.
Y-carriage RHS		1	Orientation shown. 0.2mm layer height.
Y-carriage spacer		4	Orientation shown. 0.3mm layer height. Use a skirt.
Y-carriage top		2	Orientation shown. 0.3mm layer height. Use CURA 'iron' setting for a nice finish on the top.
Total:		48	