CHANGES FOR OPTIONAL SHOULDER STRAPS:

- MINUS | YARD OF 2" MED WT WEBBING.

- PLUS 1/2" YARD OF MATERIAL (THIS COVERS THE DRAW STRING COLLAR ALSO)

- 7" x 29" PEICE OF FOAM

OPTIONAL SHOULDER STRAP STEP 1: TACK THE WEBBING TO THE CLOTH LEAVING A I" OVERHANG



OPTIONAL SHOULDER STRAP STEP 2: SEW THE BODY FACING PART OF THE SHOULDER STRAP TO THE PART FACING AWAY FROM YOUR BODY WITH THE OUTSIDES TOGETHER.



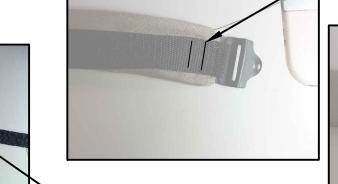
seam tolerance is ½", same as the rest of the bag...

30" long piece of med wt webbing

THE STRENGTH OF YOUR SEWING MACHINE.

OPTIONAL SHOULDER STRAP STEP 3: TURN RIGHT SIDE OUT BY PRESSING YOUR FINGER INTO THE END, ONCE IT IS STARTED, YOU CAN PULL ON THE WEBBING UNTIL THE STRAP IS FULLY TURNED. BARTACK THE WEBBING TO THE TURNED SEAM THEN ADD THE BUCKLE AND TACK THE WEBBING TWICE, ONCE NEAR TO CUT OUT THE FOAM WHERE YOU ARE SEWING DEPENDING ON THE BUCKLE AND ANOTHER TIME 1/2" FROM THE

FIRST TACK.



bartack here

start first tack right after seam overlap (aprox 1/2" in)







OPTIONAL SHOULDER STRAP STEP 4: STUFF WITH FOAM.

PRESSING THE FOAM IN TIGHTLY AND PINNING THE END OF THE

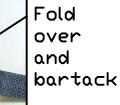
STRAP TO HOLD IT TIGHT. THEN ADD STERNUM ADJUST AND SEW

THE STRAP DOWN WITH 2 BARTACKS. TO DO THIS YOU MAY NEED

TO PASS THROUGH BOTH SIDES (THE QUEST OUTFITTERS AJUSTER IS

SHOWN)

PRODUCED BY AN AUTODESK EDUC



med wt web