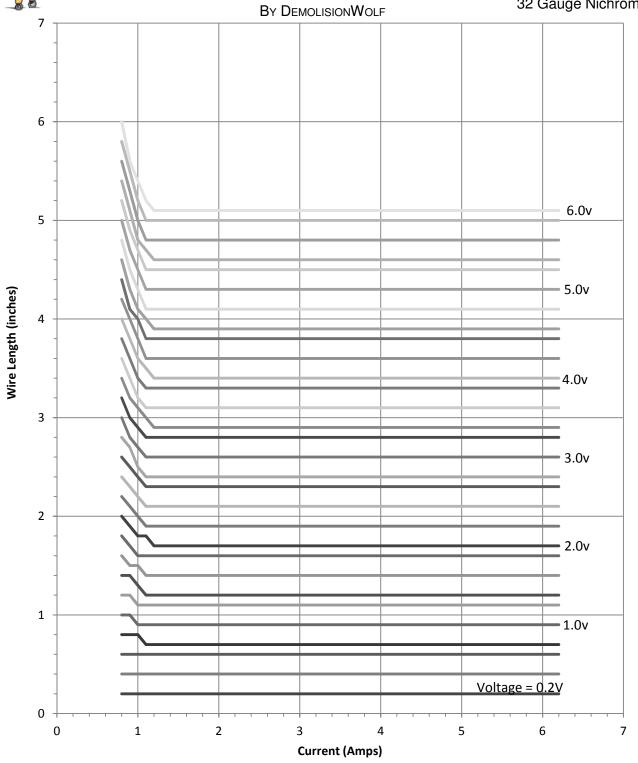


## **HOT WIRE CUTTER DESIGN CURVES**

CHART - AR

32 Gauge Nichrome



- To increase temperature of wire during testing, decrease length by 0.5" incriments.
- Temperatures Range of curves: 464°F (240°C) to 860°F (460°C)
- \*\*\* Rounding of each variable in Trial & Error loop: Volts by 0.2, Current by 0.1, Length by 0.2
- \*\*\*\* Equations: W=VI, I=VR, R=(PL)/A, P=P(1+ $\alpha\Delta$ )

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