

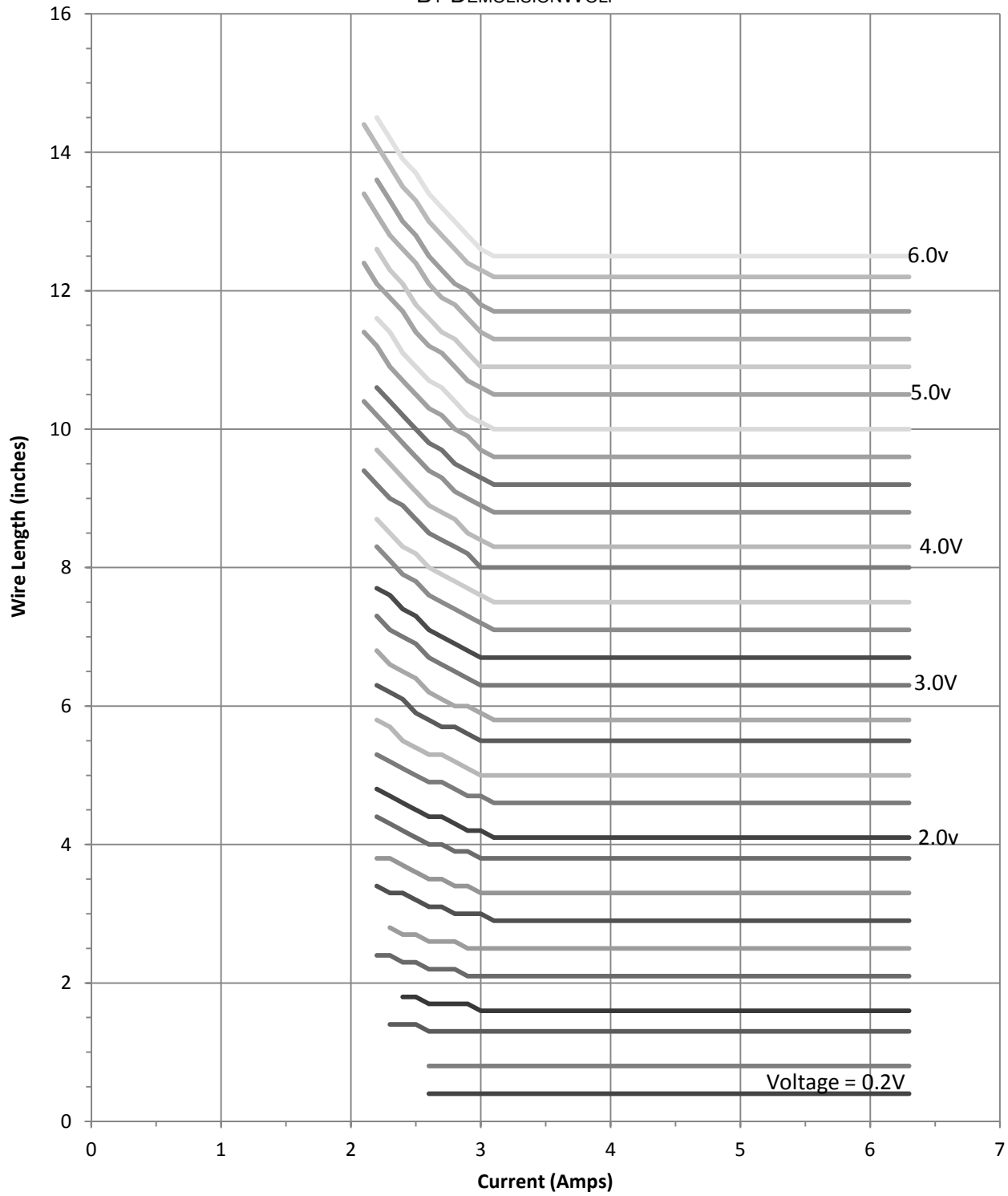
**instructables**

# HOT WIRE CUTTER DESIGN CURVES

By DEMOLISIONWOLF

**CHART - 1R**

0.008 dia Steel



\* To increase temperature of wire during testing, decrease length by 0.5" increments.  
 \*\* Temperatures Range of curves: 464°F (240°C) to 860°F (460°C)  
 \*\*\* Rounding of each variable in Trial & Error loop: Volts by 0.2, Current by 0.1, Length by 0.2  
 \*\*\*\* Equations:  $W=VI$ ,  $I=VR$ ,  $R=(PL)/A$ ,  $P=P(1+\alpha\Delta)$   
 Release 1, June 2013.