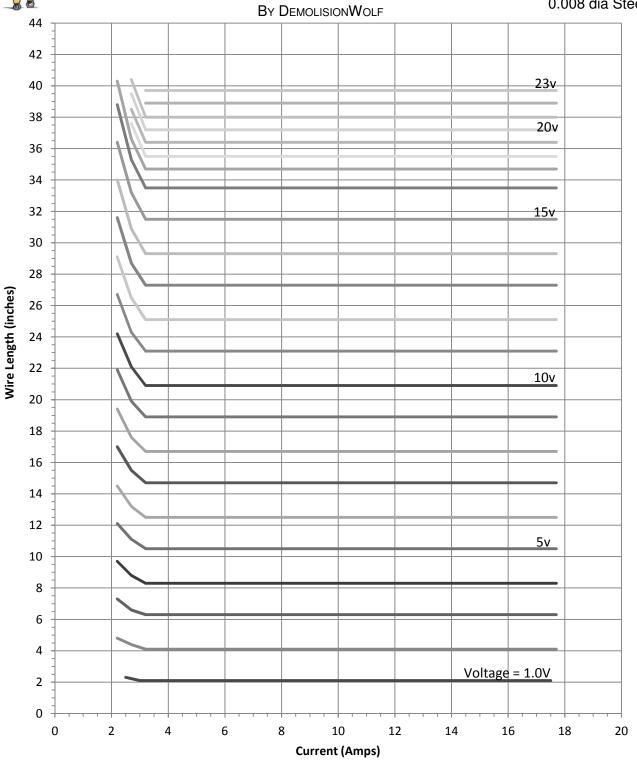


## HOT WIRE CUTTER **DESIGN CURVES**

CHART - 1

0.008 dia Steel



- To increase temperature of wire during testing, decrease length by 0.5" incriments.
- Temperatures Range of curves: 464°F (240°C) to 860°F (460°C)
- \*\*\* Rounding of each variable in Trial & Error loop: Volts by 1, Current by 0.5, Length by 0.2
- \*\*\*\* Equations: W=VI, I=VR, R=(PL)/A, P=P(1+ $\alpha\Delta$ )

Release 1, June 2013.