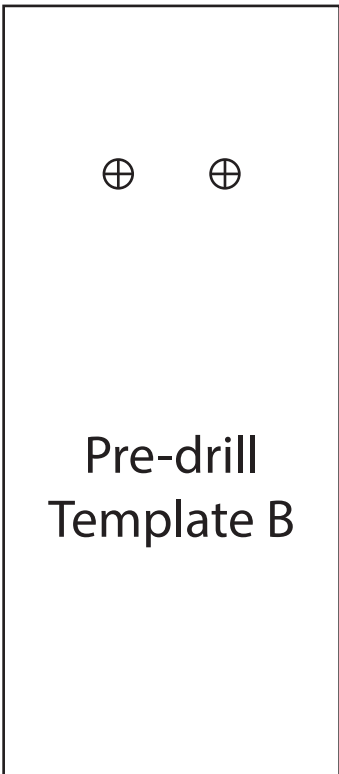
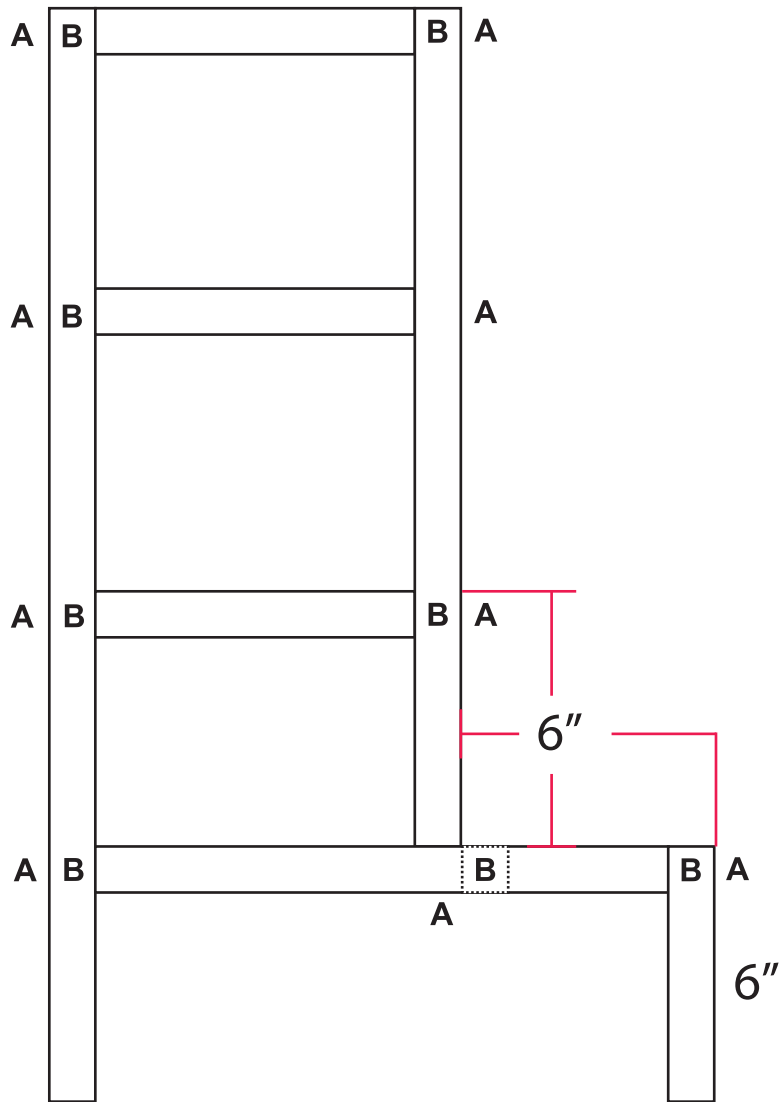


Pre-drill layout



Drill all 'A' holes 90° perpendicular to the 'B' holes.