

Flying Pumpkin (Balloon)

Part	Count	Layer Height	Infill %	Brim
Bar.stl	1	0.1	50	No
Base.stl	2	0.1	50	No
Bolt Bar.stl	2	0.1	50	No
Bolt Base.stl	2	0.1	50	No
Bolt Chassis Frame.stl	2	0.1	50	No
Bolt Motor Frame Mount.stl	4	0.1	50	No
Chassis Frame.stl	1	0.1	50	No
Grip.stl	1	0.1	50	No
Handle.stl	1	0.1	50	No
Motor Frame Mount.stl	1	0.1	50	No
Motor Frame.stl	1	0.1	50	No
Propeller 2 Blade.stl	1	0.06	100	No
Propeller 3 Blade.stl	1	0.06	100	No
Vanes .8.stl	1	0.1	50	No
Vanes 1.2.stl	1	0.1	50	No
Total	22			

n) Parts

Raft	Support (overhang angle, placement)	Colors
No	No	Black
No	Yes (30, everywhere)	Black
Yes	No	Orange
Yes	No	Orange
Yes	No	Orange
Yes	No	Orange
No	Yes (30, everywhere)	Orange, PVA
No	Yes (30, everywhere)	Orange, PVA
No	Yes (30, everywhere)	Black, Black
No	Yes (30, everywhere)	Black, PVA
No	Yes (30, everywhere)	Orange, PVA
No	Yes (30, everywhere)	Orange, PVA
No	Yes (30, everywhere)	Orange, PVA
No	No	Black
No	No	Black