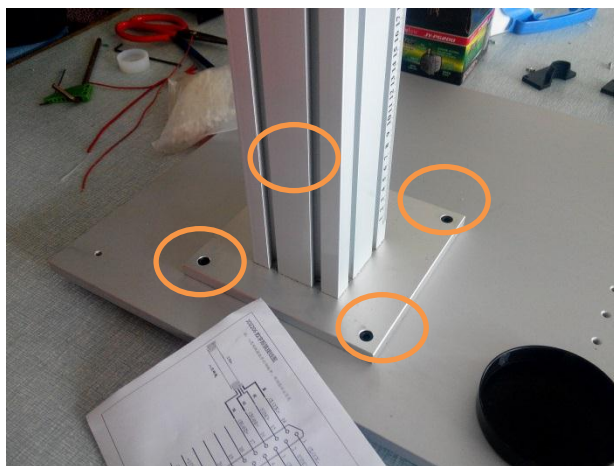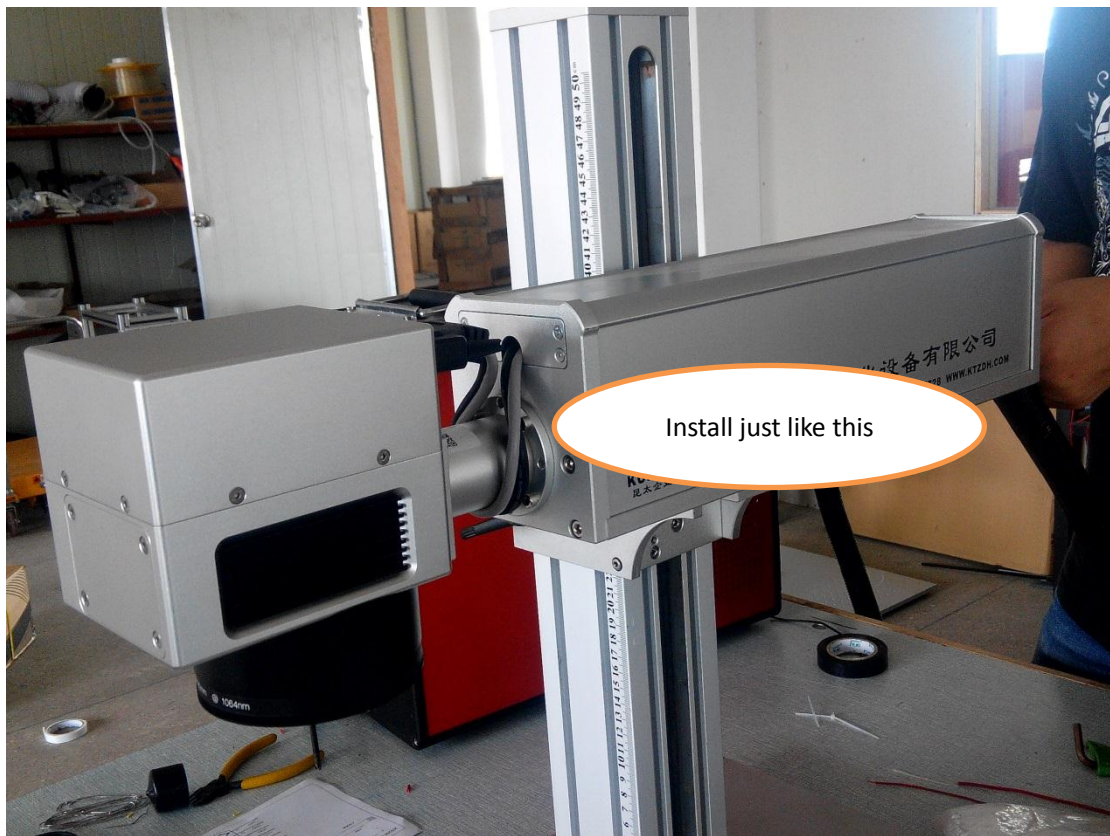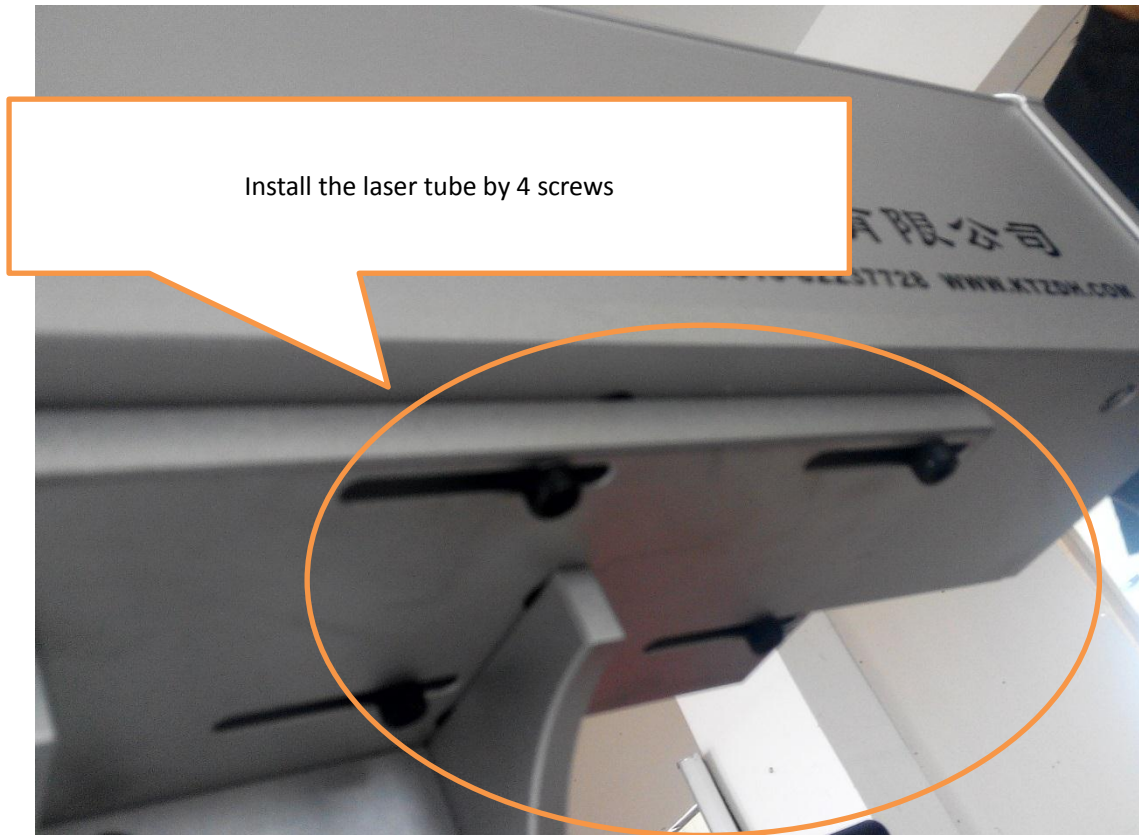1. Install the column follow this four screw position,

2.Install the laser tube,connect laser tube on the column,follow the

screw position as follow,
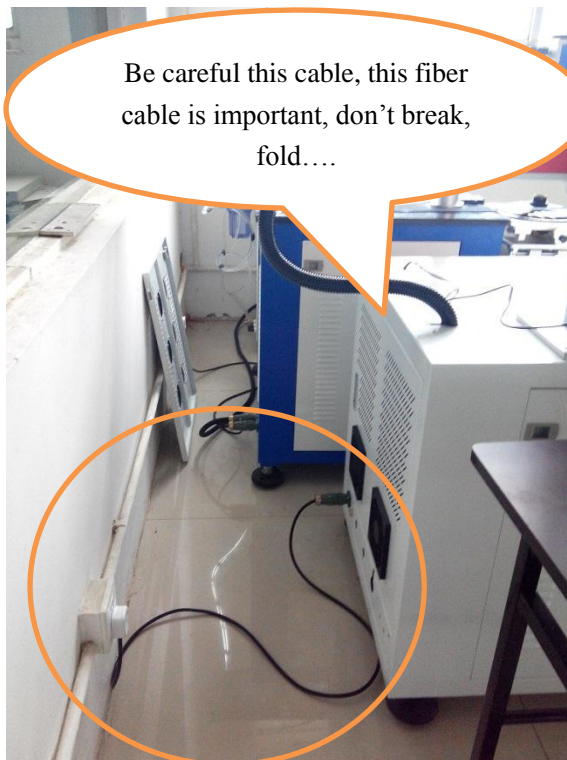

Install the laser tube by 4 screws
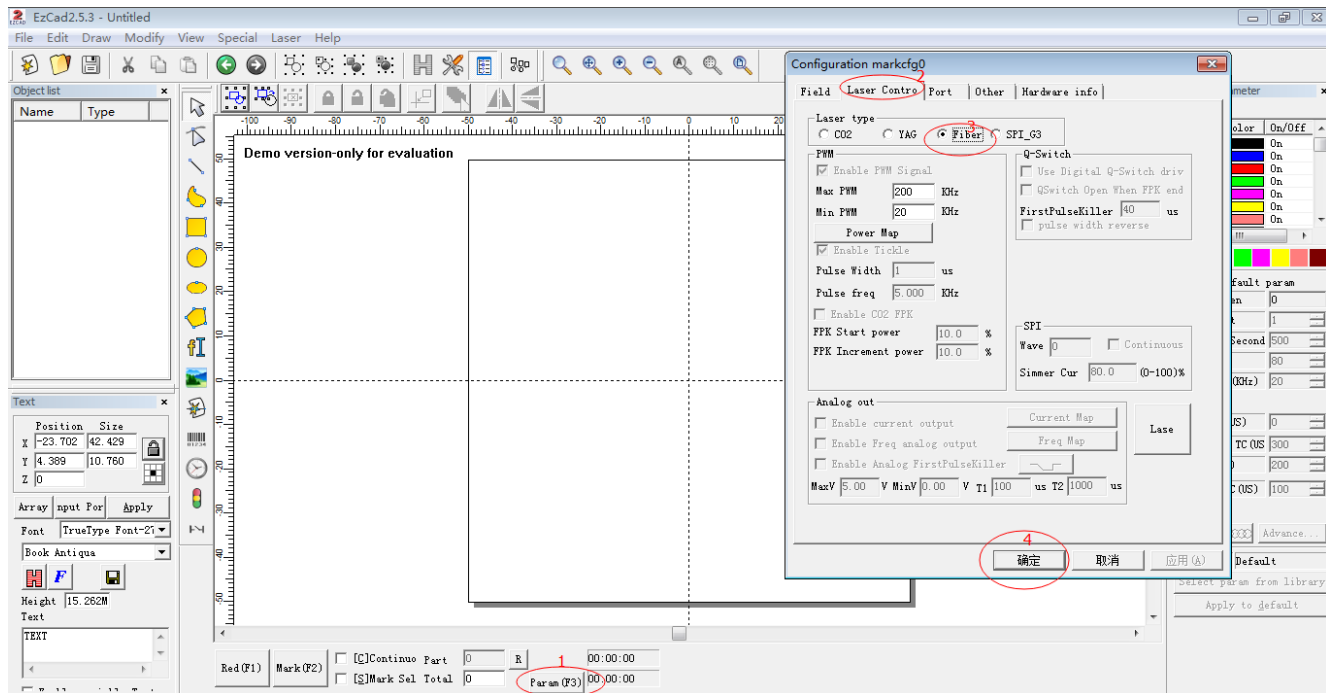

Install just like this

3.Connect USB cable to Lab

Insert into the laptop

4.Connect the power source cable.

Be careful this cable, this fiber cable is important, don't break, fold….
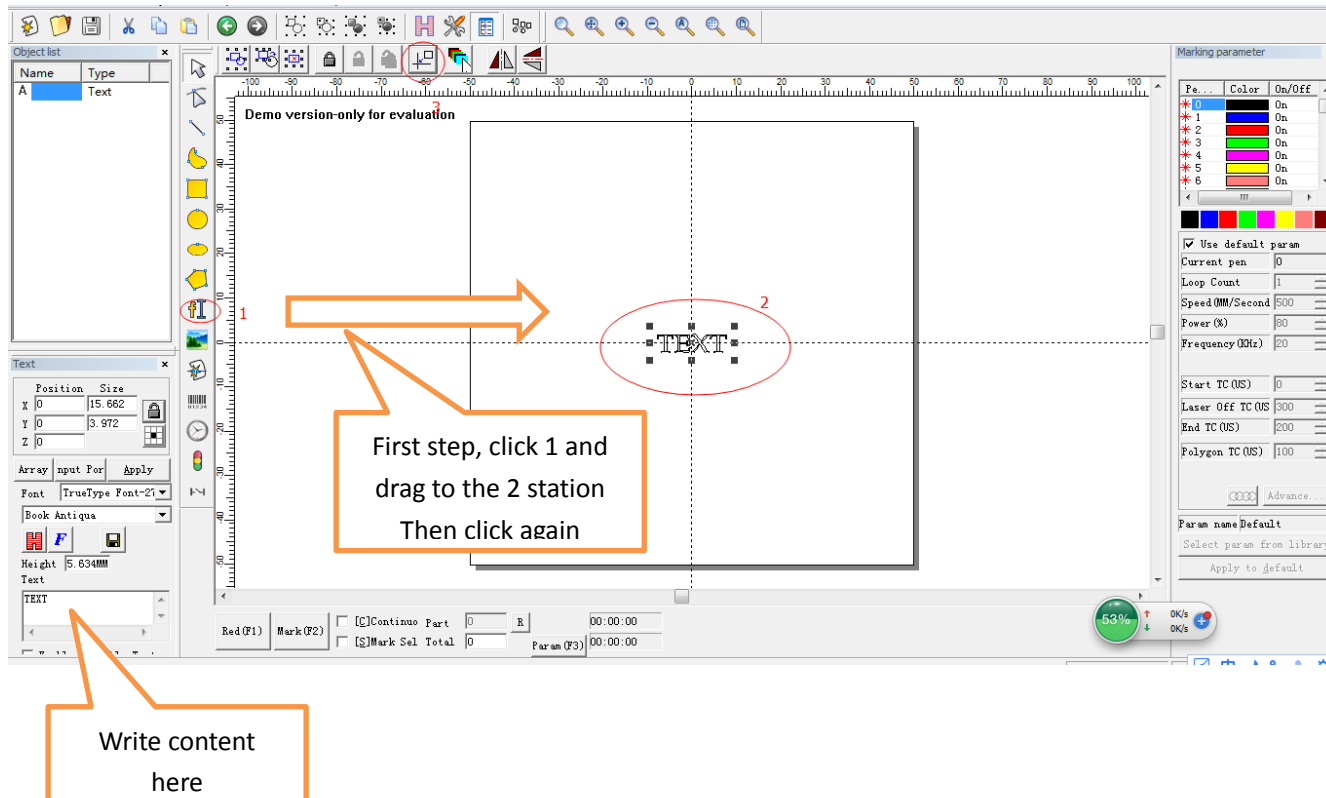
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Software Simple guide:

1．Make sure the machine is on Fiber model.

2. Create content.

First step, click 1 and drag to the 2 station Then click again

Write content here

3. Content set

Adjust content size here

Adjust content font here

Adjust marking speed and power
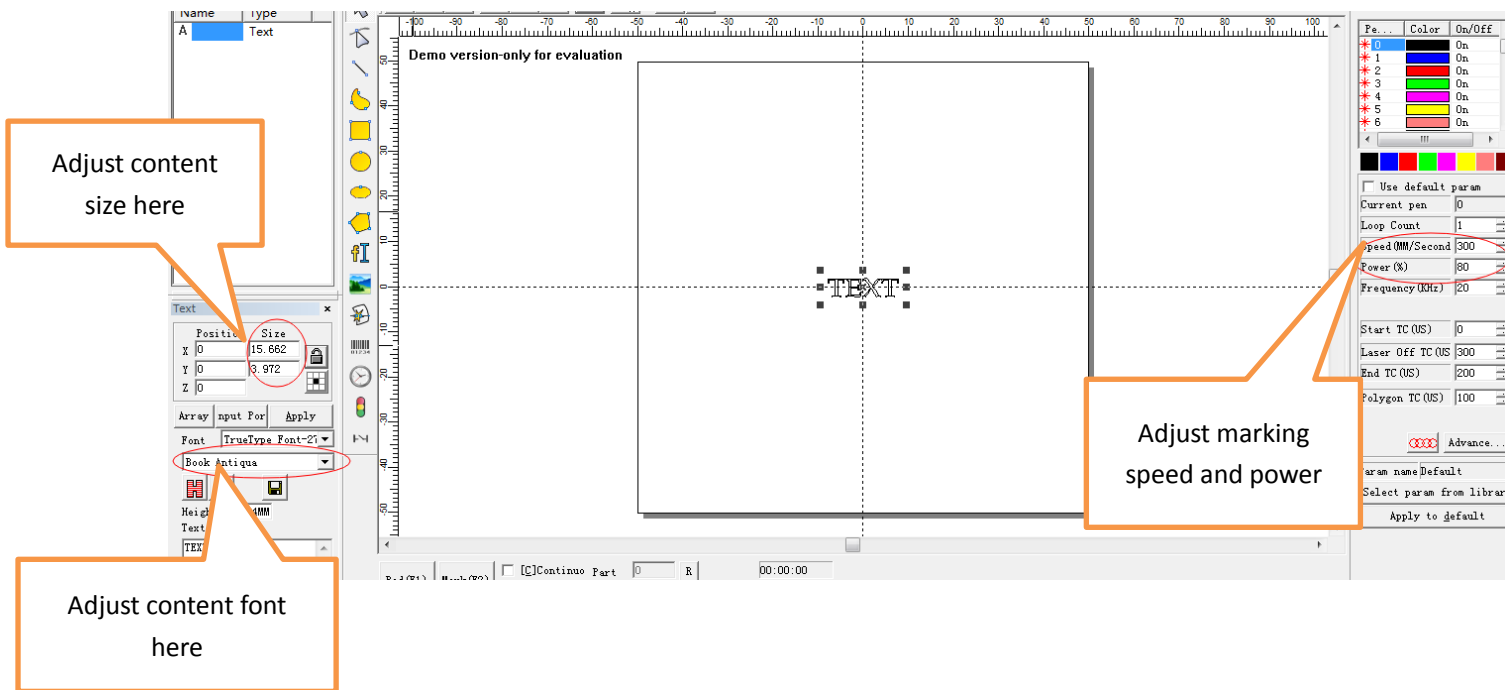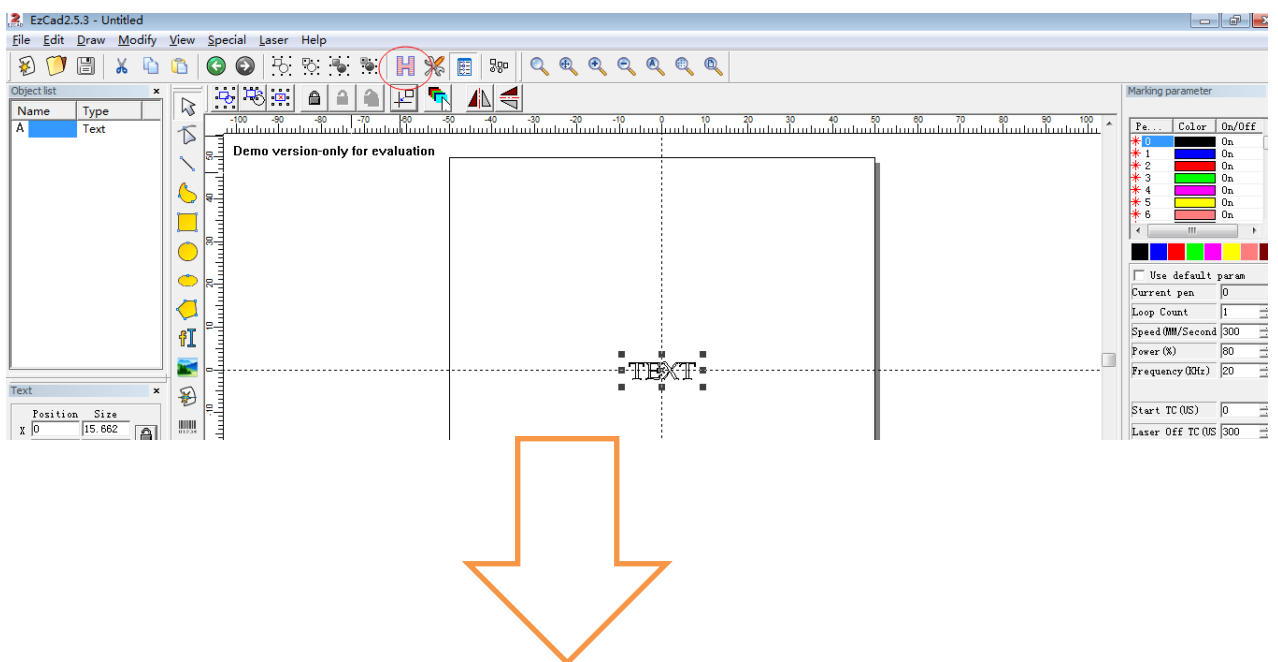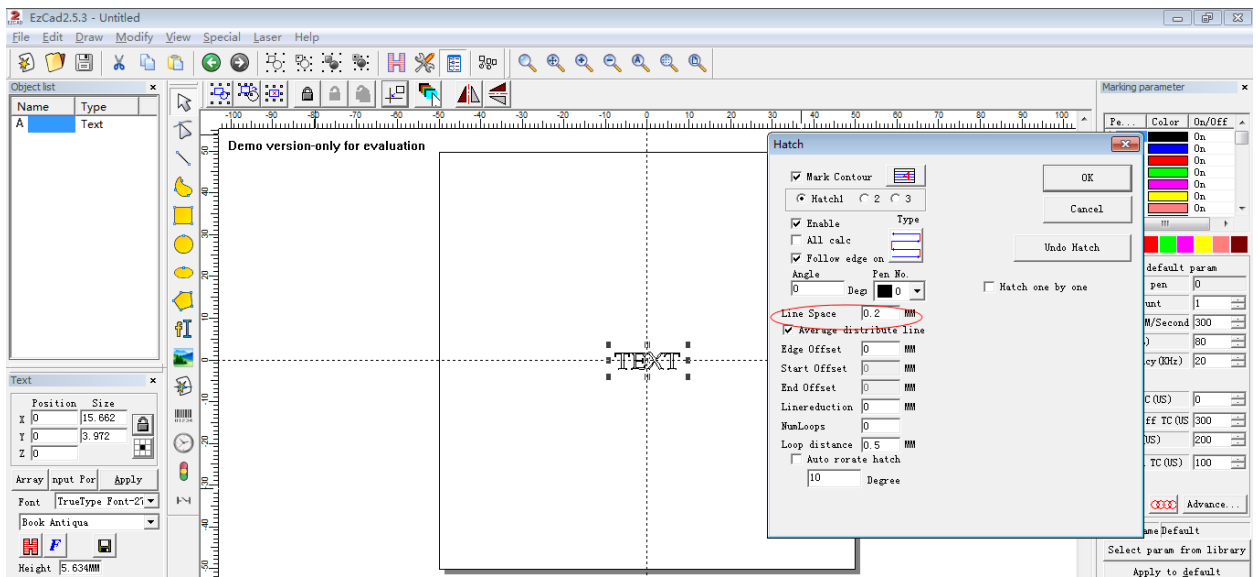
Tips: you could try different power(0~100) and speed（0~1500）, if you want deep marking, you could try high power and low speed,if you want mark fast, could adjust high speed.

4.Infill the content.

Normally you just need adjust line space,different line space will show different marking result, you could adjust from 0.01mm ~0.2mm, we recommend make it 0.05mm~0.1mm

5. Check red line and marking