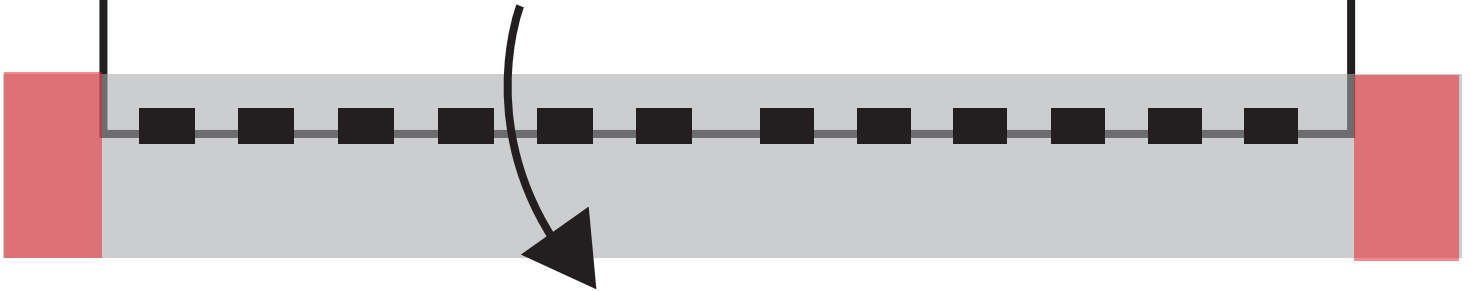
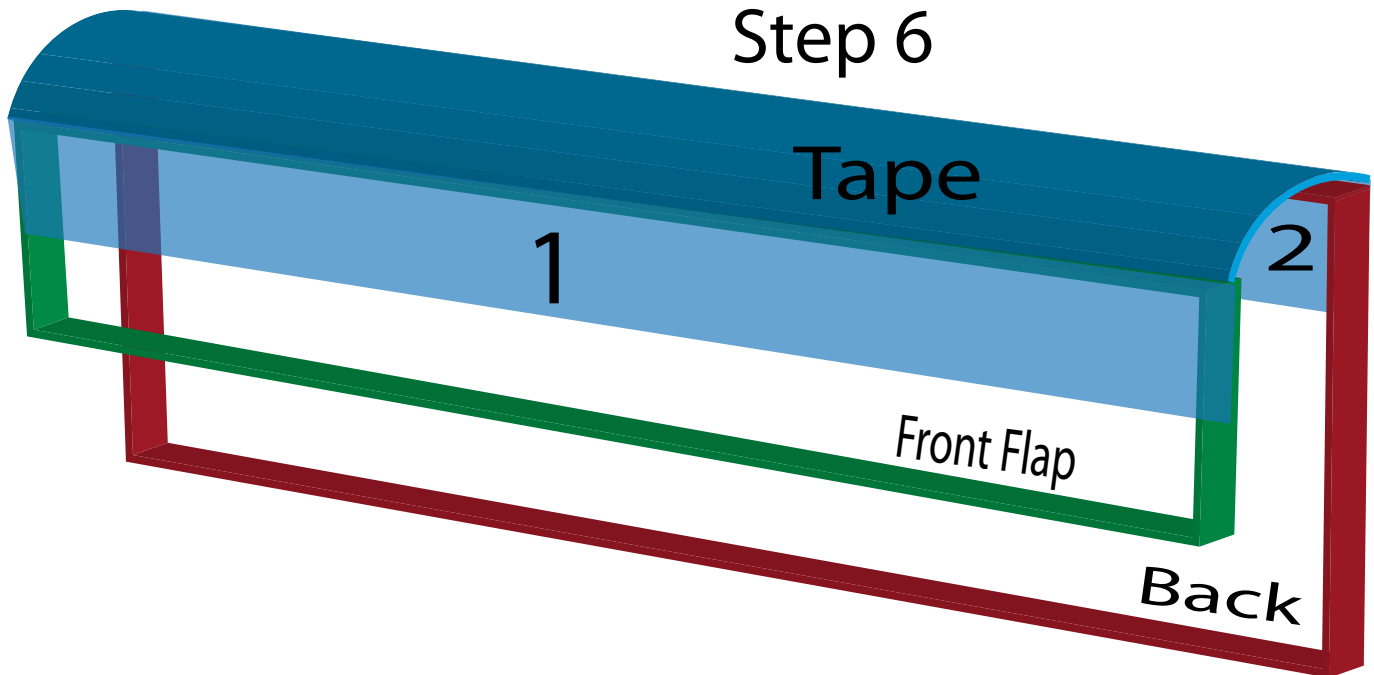


Step 5 Top Cover

place tape across the bottom of the top cover, fold on the dotted line, remove excess



Step 6



Place the front flap on top of the front Cover, Place tape on top of Front flap (1) then wrapping the tape the to back side(2), cut off any excess.