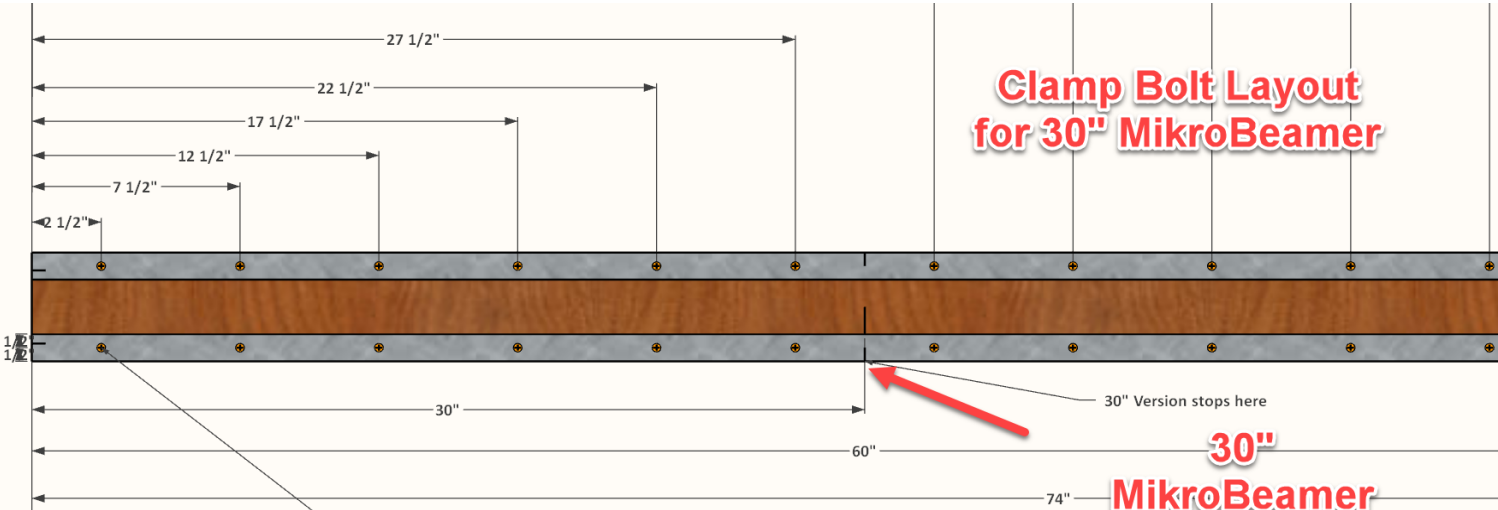


Clamp Bolt Layout for 30" MikroBeamer



- CLAMP-BOLT LAYOUT**
- 1: Measure from left-to-right placing marks at dimensions above
 - 2: Use a Speed Square and sharp metal-visible marker to draw thin line on both channels
 - 3: Place a 17/64" bit in drillpress chuck then align fence to drill 1/2" from outer edge of channel
 - 4: Drill thru BOTH the upper flange and through the lower flange
 - 5: Rotate assembly 180 degrees to repeat drilling of all holes on other flange

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