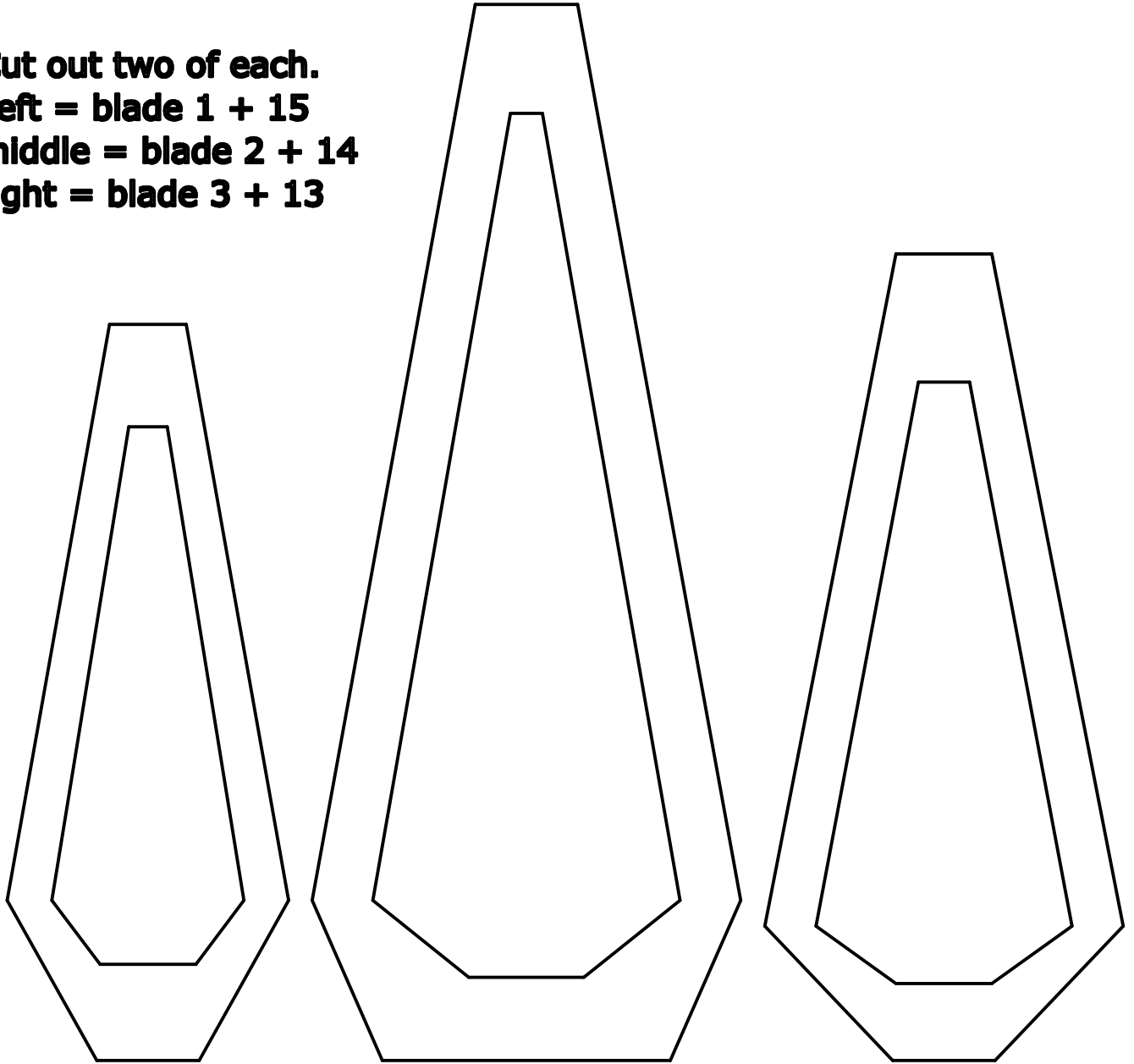


Cut out two of each.
Left = blade 1 + 15
middle = blade 2 + 14
right = blade 3 + 13



Cut out 2 of left, 4 middle , 3 right

Left = blade 4 + 12

Middle = 5+6+11+10

Right = 7+8+9

