	Name	Support	Notes
1	Coil_winder	yes	Avoid support around the thread
2	Coil_winder_double	yes	Avoid support around the thread
3	grip_mount_bot	no	High infill and lot of perimeters
4	grip_mount_top	no	High infill and lot of perimeters
5	magazine_holder_bot	no	
6	magazine_holder_top	no	
7	switch_holder	yes	
8	trigger	no	
9	trigger_mount	no	
10	barrel	no	single perimeter. vase mode
11	coil_cover	no	use brim if model doesn't stick
12	coil_ring	no	
13	front_base	yes	support from platform only
14	front_grip	yes	
15	front_tip	no	
16	grill	no	
17	handle	yes	position the model 3 mm above the printing surface and it'll be easier too remove the support
18	magazine	no	
19	magazine_slider	no	
20	oled_frame	no	
21	rail	no	
22	rail_base	no	
23	shroud	no	
24	shroud_decoration	no	
25	sidewing	no	might need to use brim
26	stock_bottom	yes	support from platform only
27	stock_handle_connector	no	the ring on the top might not print. It's ok
28	stock_top	yes	support from platform only
29	switch_frame	no	
30	top_frame	no	
31	trigger_cover_left	yes	support from platform only
32	trigger_cover_right	yes	support from platform only
33	wall_left	yes	support from platform only
34	wall_right	yes	support from platform only