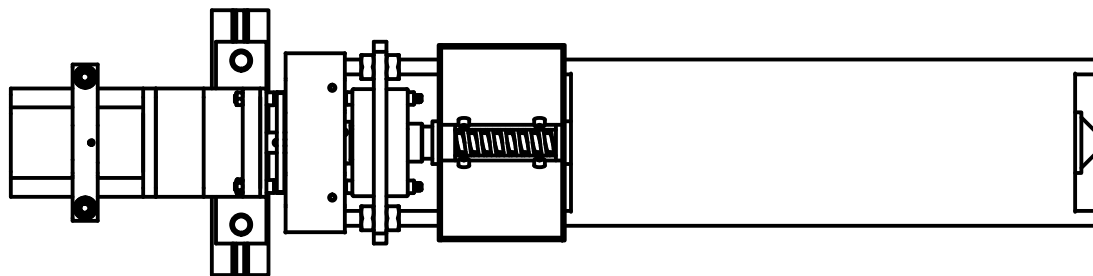
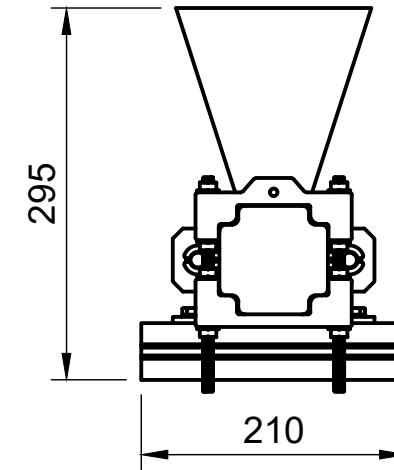
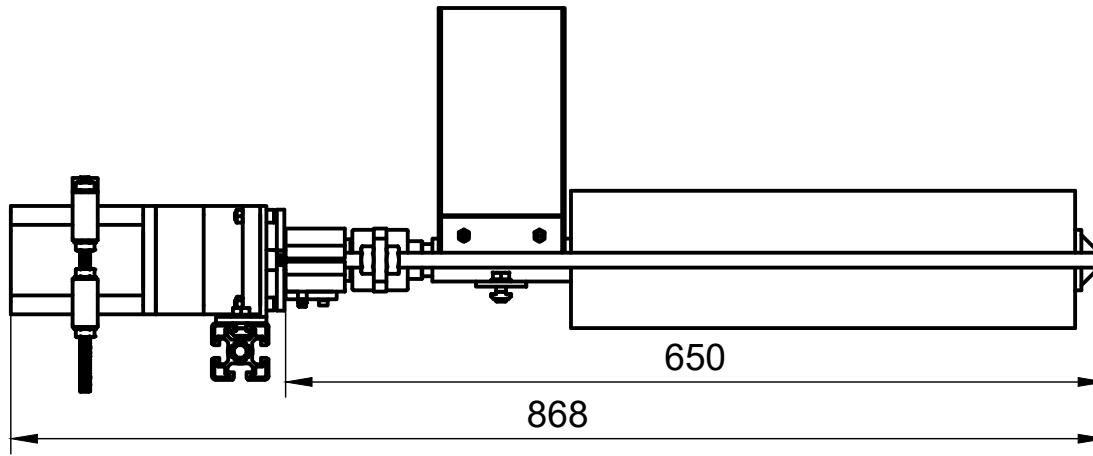


- 1 - NEMA34 and gearbox
- 2 - Motor positioner
- 3 - Mounting NEMA34
- 4 - Hopper
- 5 - Isolation
- 6 - Nozzle
- 7 - heating pipe
- 8 - assembly pressurepart
- 9 - mounting hall sensor extruder

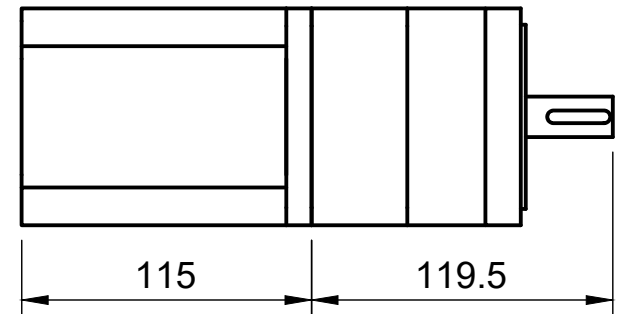
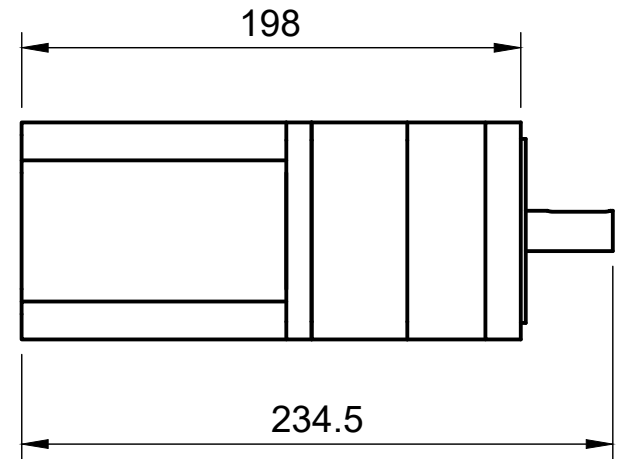
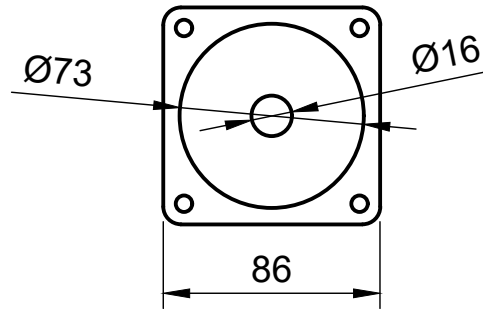
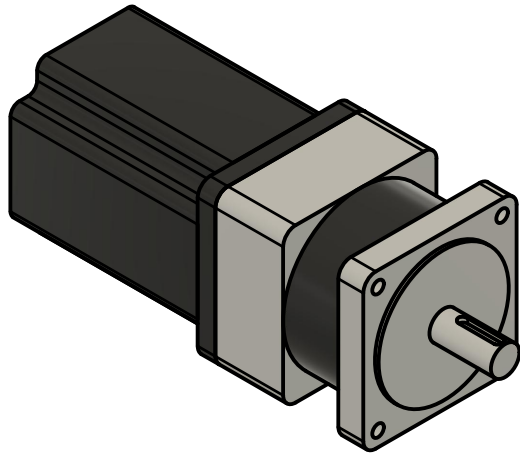
The complicated parts have their own page in another blueprint.

Dept.	Technical reference	Created by <b>Manuel Maeder 10.10.2020</b>	Approved by	
		Document type	Document status	
		Title <b>extruder overview</b>	DWG No.	
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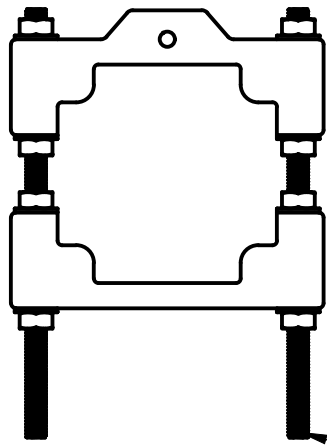


Dimensions of the extruder are shown in this blueprint. 650 mm is the length of the M12x1.75 threads.

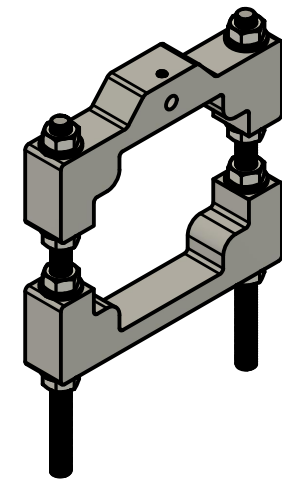
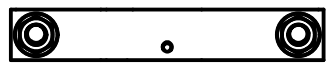
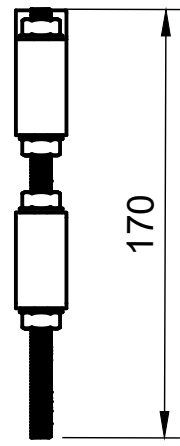
Dept.	Technical reference	Created by <b>Manuel Maeder 10.10.2020</b>	Approved by	
		Document type	Document status	
		Title <b>extruder overview</b>	DWG No.	
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Dept.	Technical reference	Created by <b>Manuel Maeder 12.10.2020</b>	Approved by	
		Document type	Document status	
		Title <b>extruder 1-NEMA34_and_gearbox</b>	DWG No.	
		Rev.	Date of issue	Sheet <b>1/7</b>

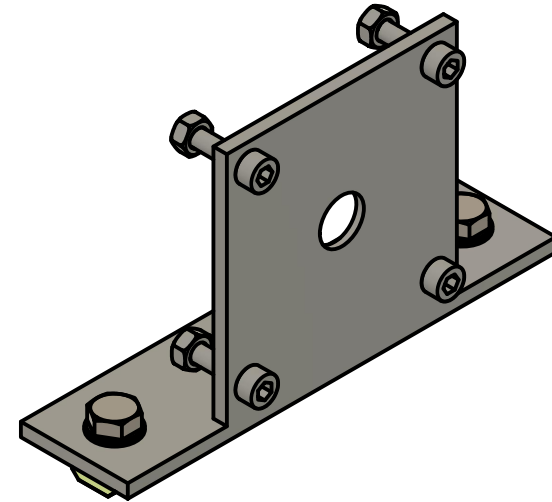
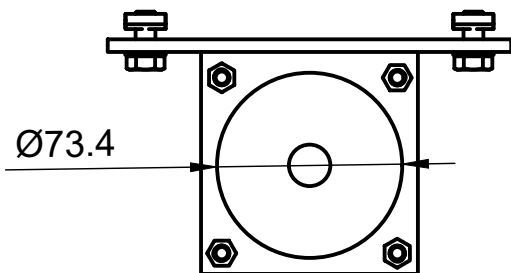
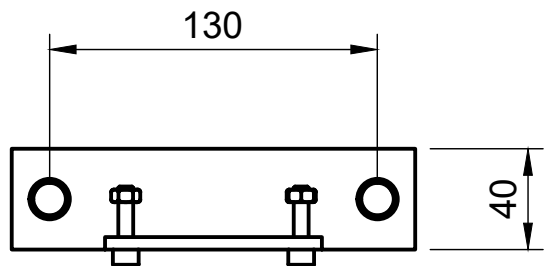
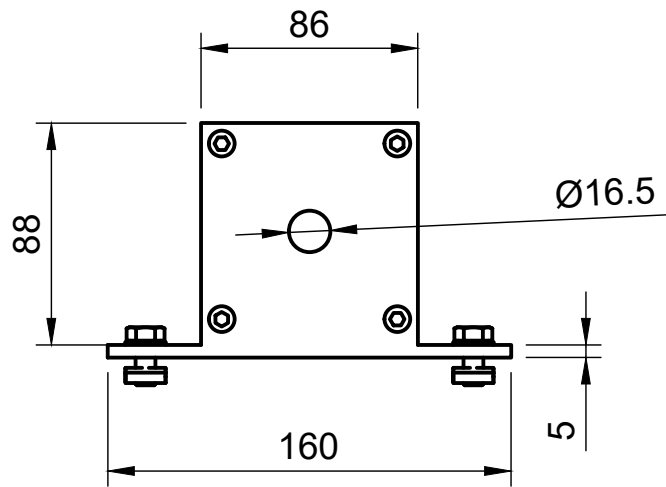


M8x170



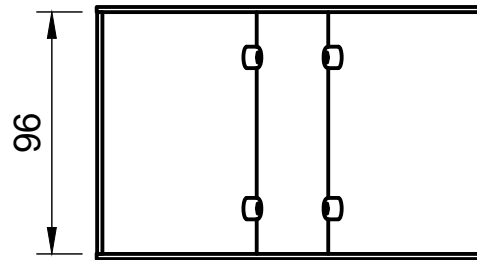
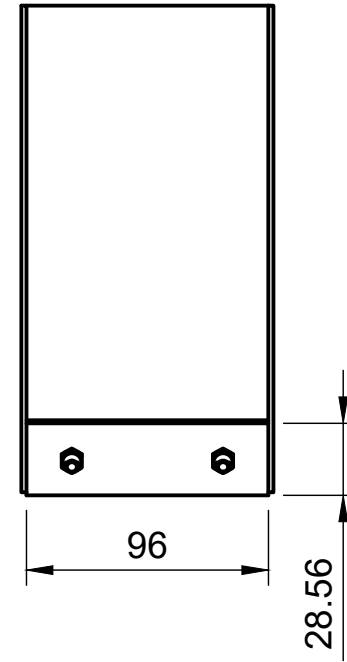
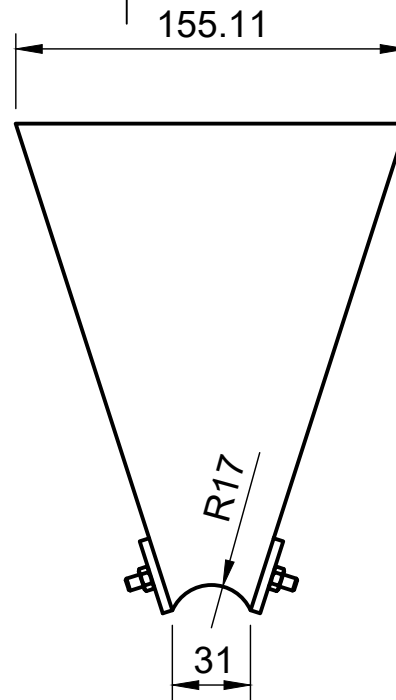
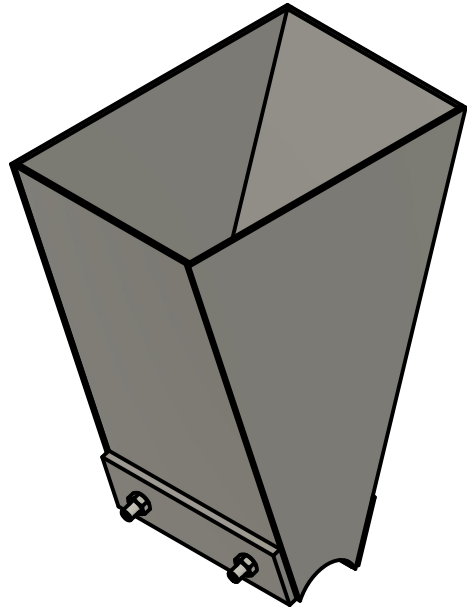
Just export the files as STL form the CAD to print them in 3d

Dept.	Technical reference	Created by Manuel Maeder 12.10.2020	Approved by	
		Document type	Document status	
		Title extruder 2-motor_positioner	DWG No.	
		Rev.	Date of issue	Sheet 2/7

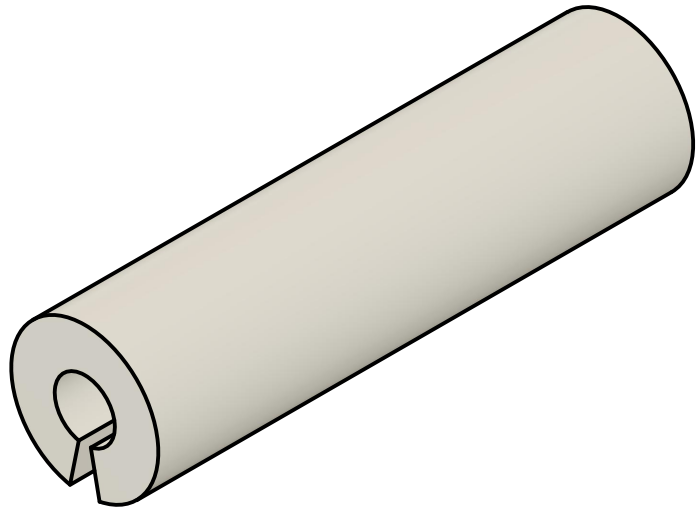
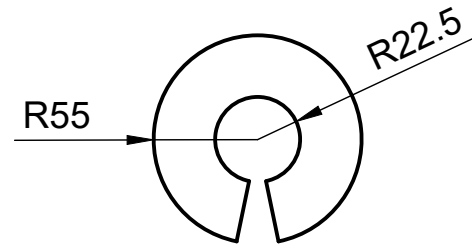
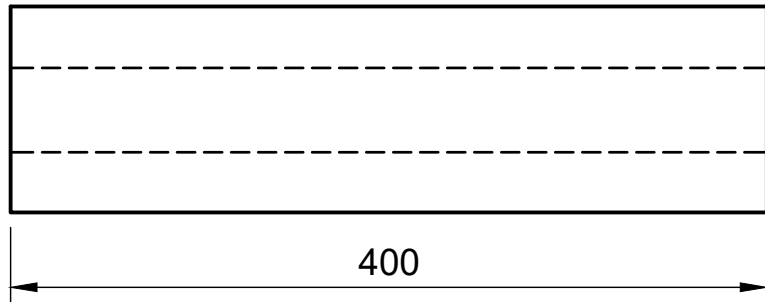


Used to mount the Motor + Gearbox on the frame. It is basically just two sheet metal plates welded together. If possible, one can mill the 73.4 mm x 2mm offset into the one plate, but its not necessary

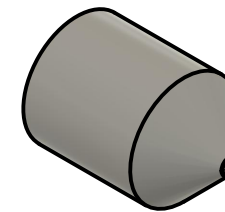
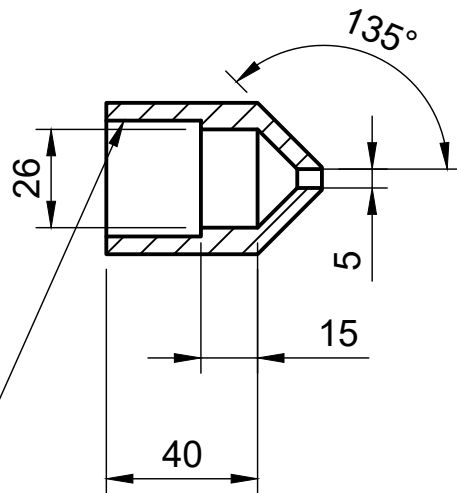
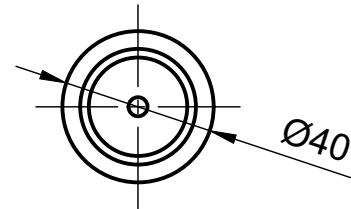
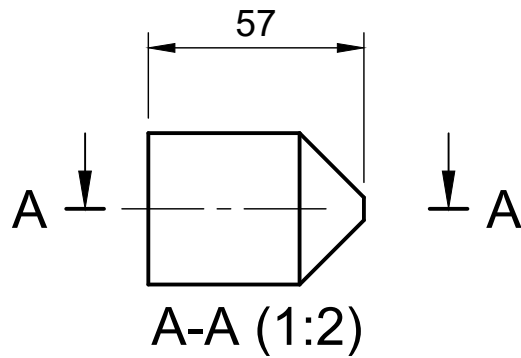
Dept.	Technical reference	Created by Manuel Maeder 10.10.2020	Approved by	
		Document type	Document status	
		Title extruder 3-mounting_NEMA34	DWG No.	
		Rev.	Date of issue	Sheet 3/5



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		Document type	Document status	
		Title <b>extruder 4-hopper</b>	DWG No.	
		Rev.	Date of issue	Sheet <b>3/7</b>

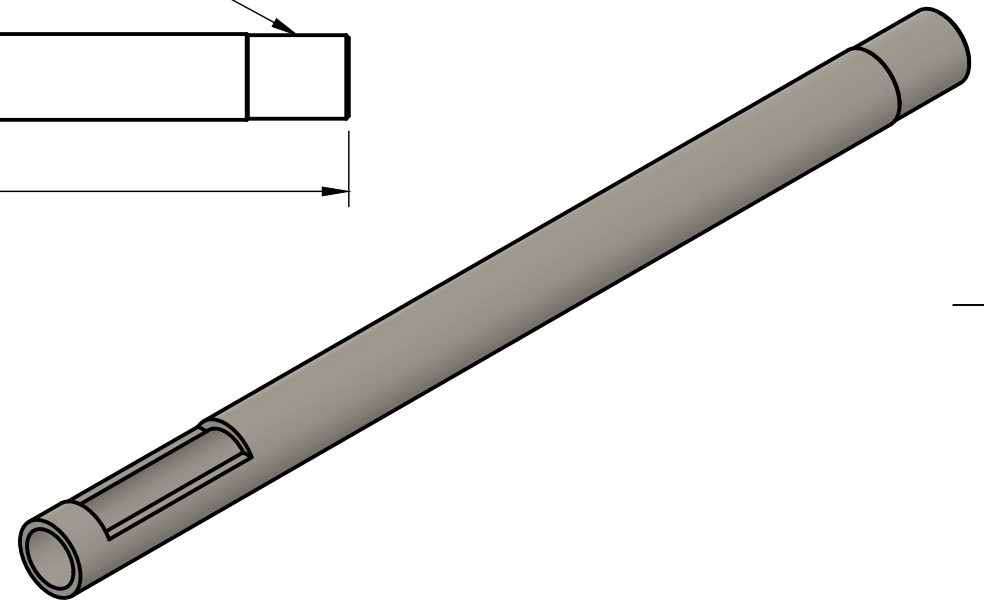
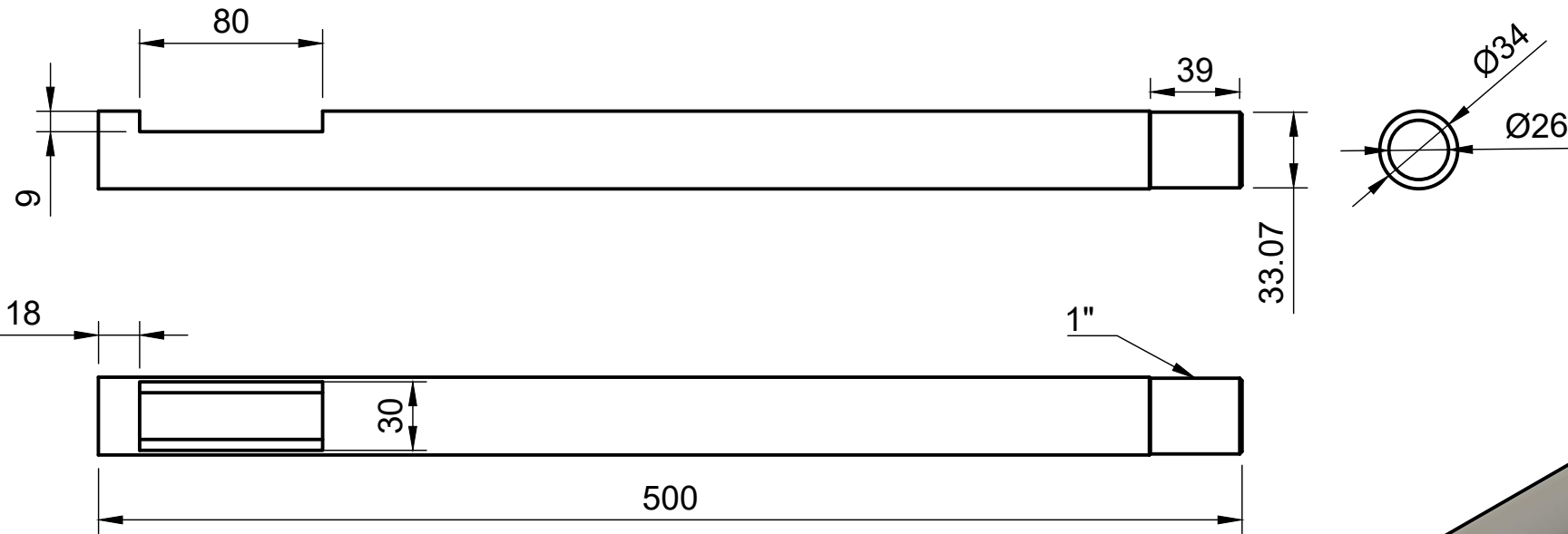


Dept.	Technical reference	Created by <b>Manuel Maeder 10.10.2020</b>	Approved by	
		Document type	Document status	
		Title <b>extruder 5-isolation</b>		DWG No.
		Rev.	Date of issue	Sheet <b>5/5</b>



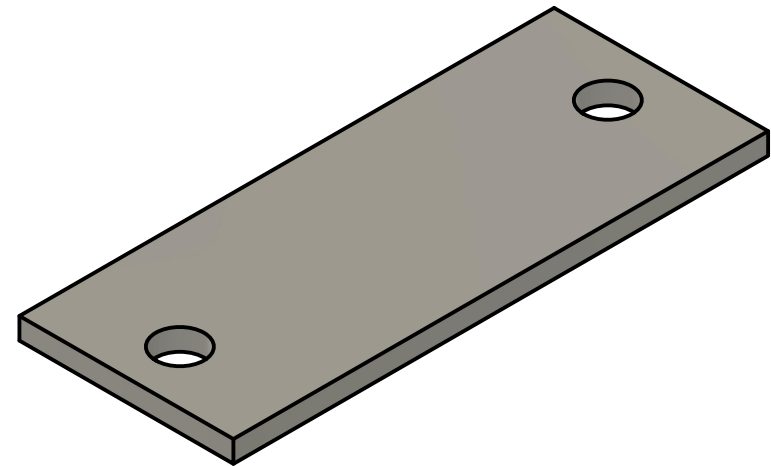
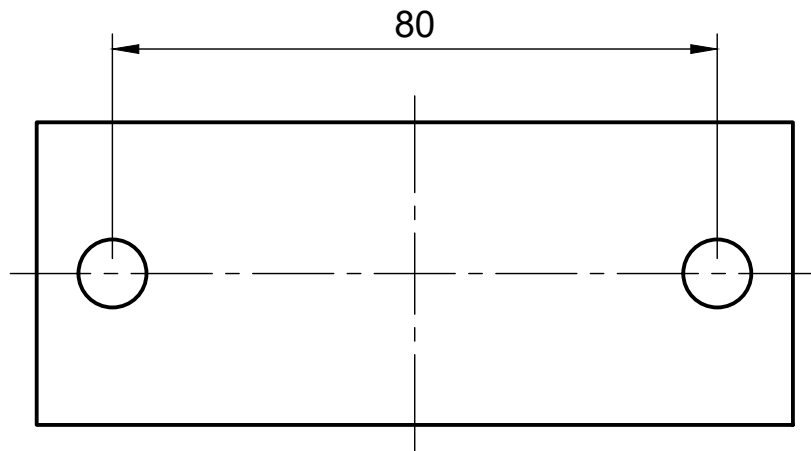
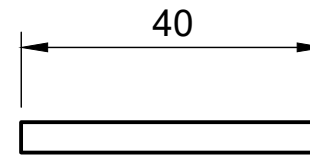
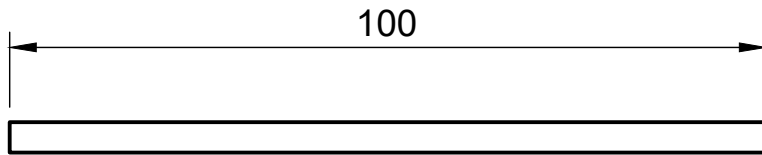
Dept.	Technical reference	Created by <b>Manuel Maeder 12.10.2020</b>	Approved by	
		Document type	Document status	
		Title <b>extruder 6-nozzle</b>	DWG No.	
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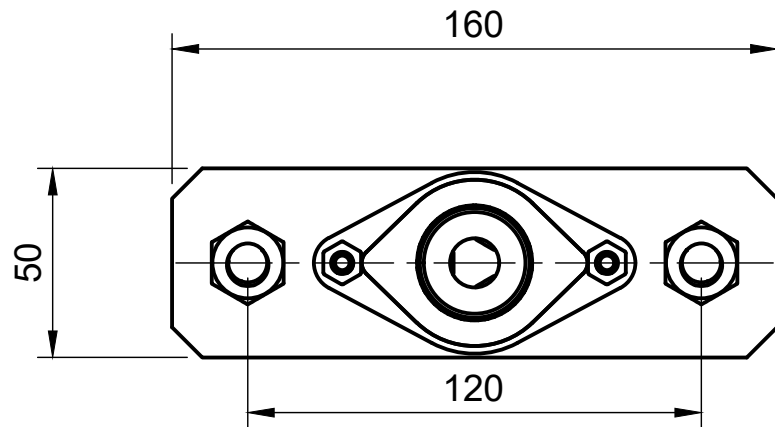
First we turned down the pipe to the diameter 33 for a length of approx. 40 mm and then cut the 1/2" thread on it

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		Document type	Document status	
		Title extruder 7-heating_pipe	DWG No.	
		Rev.	Date of issue	Sheet 5/7

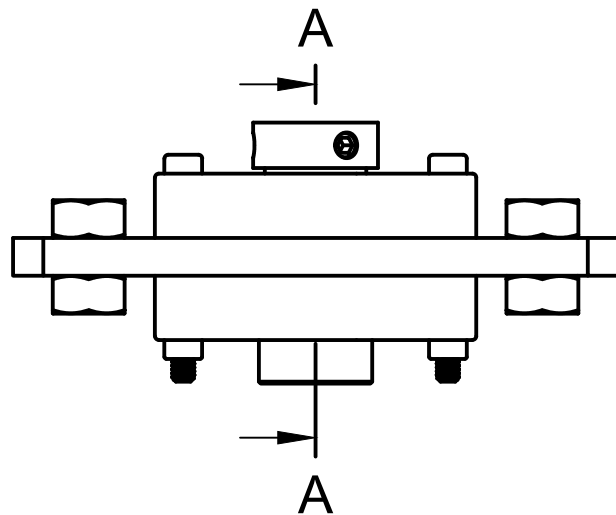
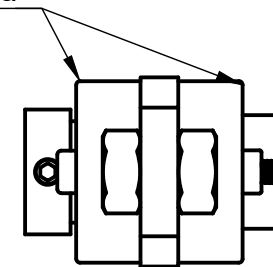


This sheet metal is to be welded under the heating pipe for mounting it on the aluminum frame

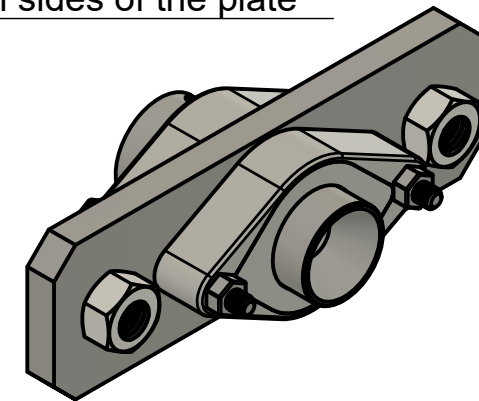
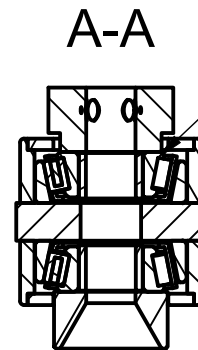
Dept.	Technical reference	Created by <b>Manuel Maeder 12.10.2020</b>	Approved by	
		Document type	Document status	
		Title <b>extruder 7-heating_pipe</b>	DWG No.	
		Rev.	Date of issue	Sheet <b>6/7</b>



The covers of the bearings are printed

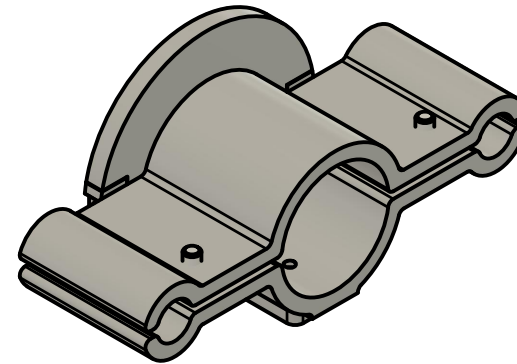
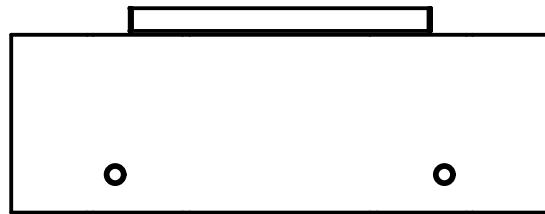
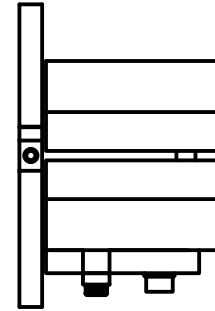
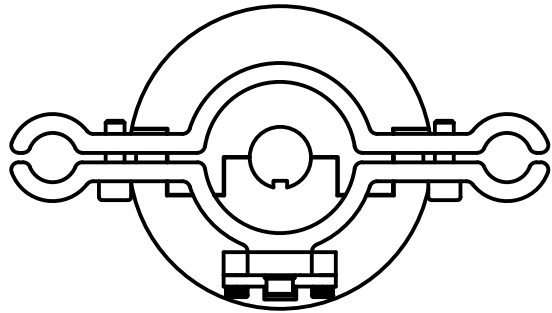


Two tapered roller bearings on both sides of the plate



Used to transmit the axial force from the extrusion screw from the frame to the fixed platen. Without this, the frame couldnt withstand the force of the extrusion screw.

Dept.	Technical reference	Created by Manuel Maeder 10.10.2020	Approved by	
		Document type	Document status	
		Title extruder 8-assembly_pressurepart	DWG No.	
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All parts except the screws are printed and can be exported from the CAD. These parts prevents from grabbing the moving shaft and is also the mounting for a possible hall sensor, that checks the extruder revolutions

Dept.	Technical reference	Created by Manuel Maeder 12.10.2020	Approved by	
		Document type	Document status	
		Title extruder 9-mounting hall sensor extruder	DWG No.	
		Rev.	Date of issue	Sheet 7/7